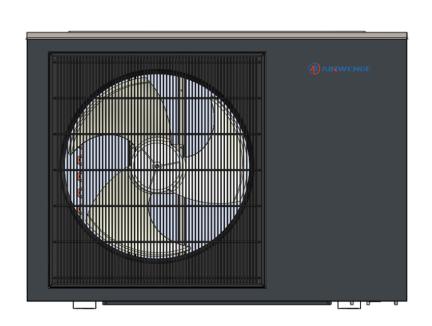
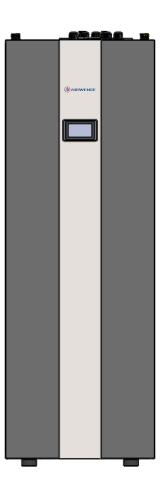
AWHP-9APAS-R2B1 AWHP-12APAS-R2B1 AWHP-15APAT-R2B1





DC Inverter Air to Water Heat Pump

User's manual

Before operating this product, please read the instructions carefully and keep this manual for future use.

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1.1 Advanced Important Notice

Cautions:

- 1.Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- 2. The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater.).
- 3.Do not pierce or burn.
- 4. Be aware that refrigerants may not contain an odour.
- 5. Appliance shall be installed, operated and stored in a room with a floor area larger than X m2 (refer to specifications sheet).
- 6. The installation of pipe-work shall be kept to a minimum X m2 (refer to specifications sheet).
- 7. Spaces where refrigerant pipes shall be compliance with national gas regulations.
- 8. Servicing shall be performed only as recommended by the manufacturer.
- 9. The appliance shall be stored in a well-ventilated area where the room size corresponds to the room area as specified for operation.
- 10. All working procedure that affets safety means shall only be carried by competent persons.

Gerneral Notice:

1. Transport of equipment containing flammable refrigerants

Compliance with the transport regulations

2. Marking of equipment using signs

Compliance with local regulations

3. Disposal of equipment using flammable refrigerants

Compliance with national regulations

4. Storage of equipment/appliances

The storage of equipment should be in accordance with the manufacturer's instructions.

5. Storage of packed (unsold) quipment

Storage package protection should be constructed such that mechanical damage to the equipment inside the package will not cause a leak of the refrigerant charge.

The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

6.Information on servicing

1)Checks to the area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2) Work procedure

Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

3) General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the workspace shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

4) Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.

5) Presence of fire extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO2 fire extinguisher adjacent to the charging area.

6) No ignition sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "No Smoking" signs shall be displayed.

7) Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

8) Checks to the refrigeration equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:

- -The charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- -The ventilation machinery and outlets are operating adequately and are not obstructed;
- -If an indirect refrigerating circuit is being used, the secondary circuit shall be checked for the presence of refrigerant;
- -Marking to the equipment continues to be visible and legible. Markings and signs that are illegible shall be corrected;
- -Refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless the components are constructed of materials which are inherently resistant to being corroded or are suitably protected against being so corroded.

9) Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- .That capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking;
- .That there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- .That there is continuity of earth bonding.

7. Repairs to sealed components

- 1)During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
- 2) Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

Ensure that apparatus is mounted securely.

Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

8. Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

9.Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

10. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

11.Leak detection methods

The following leak detection methods are deemed acceptable for systems containing flammable refrigerants.

Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant used. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed.

Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed/extinguished.

If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

12. Removal and evacuation

When breaking into the refrigerant circuit to make repairs – or for any other purpose –conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- Remove refrigerant;
- Purge the circuit with inert gas;
- Evacuate;
- Purge again with inert gas;
- Open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be "flushed" with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system. When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place. Ensure that the outlet for the vacuum pump is not close to any ignition sources and there is ventilation available.

13. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigeration system.

Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

14.Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
- b) Isolate system electrically.
- c) Before attempting the procedure ensure that:
- .Mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- .All personal protective equipment is available and being used correctly;
- .The recovery process is supervised at all times by a competent person;
- .Recovery equipment and cylinders conform to the appropriate standards.
- d) Pump down refrigerant system, if possible.
- e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- f) Make sure that cylinder is situated on the scales before recovery takes place.
- g) Start the recovery machine and operate in accordance with manufacturer's instructions.
- h) Do not overfill cylinders. (No more than 80% volume liquid charge).
- I) Do not exceed the maximum working pressure of the cylinder, even temporarily.
- j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
- k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.

15.Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

16.Recovery

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding

the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs. The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

[List of accessories]

The accessories below are delivered together with the product.

Please check in time. If there is any shortage or damage, please contact local distributor.

【Indoor unit】

Name	Quantity	Remark
User manual	1pcs	
Automatic air purging valve	1set	
Sensor extension cable	4pcs	
Mv1 temperature sensor	1pcs	
Mv2 temperature sensor	1pcs	
Room temperature sensor	1pcs	
Heating/cooling water temperature sensor	1pcs	
Communication cable	1pcs	
Connection cable (indoor - outdoor unit)	1pcs	
WiFi module antenna	1pcs	
Water connector for 15kW: G1 internal thread to G5/4 external thread	2pcs	



2. Safety Precautions

[Symbol Description]

The following symbols are very important. Please be sure to understand their meaning, which concerns the product and your personal safety.



Warning



Caution



Prohibition

[Safety Precautions]



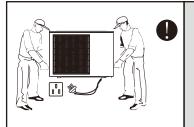
- 1. The heat pump is for "Closed pressurized water borne systems only, with running pressure from 1-2.5 bars".
- 2. Heat pump indoor unit should only be placed in a room with drainage in the floor. (If any catastrophic leak from the water tank, no costly damage to the house can be put on supplier).



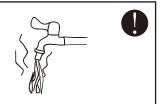
This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given super visioner instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



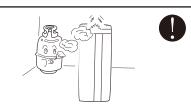
The installation, dismantlement and maintenance of the unit must be performed by qualified personnel. It is forbidden to do any changes to the structure of the unit. Otherwise injury of person or unit damage might happen.



Make sure the power supply to the heat pump unit is off before any operations are done on the unit. When the power cord gets loose or is damaged, always get a qualified person to fix it.



Before taking shower, please always add a mixture valve before water tap and set it to proper temperature.

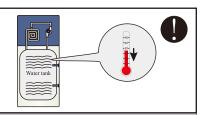


Keep the unit away from the combustible or corrosive environment.

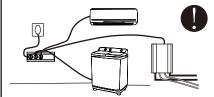


Be sure to read this manual before

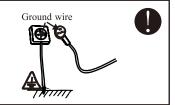
2. Safety Precautions



Don't run the heat pump unit with water temperature lower than 20° C.



Use a dedicated socket for this unit, otherwise malfunction may occur.



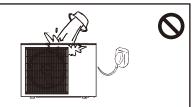
The power supply to the unit must be grounded.



When running the unit, never cover the product with clothes, plastic cloth or any other material that block ventilation on the product, which will lead to low efficiency or even non-operation of this unit.



Do not touch the power plug with wet hands. Never pull out the pulg by pulling the power cable.



Water or any kind of liquid is strictly forbidden to be poured into the product, or may cause creepage or breakdown of the product.

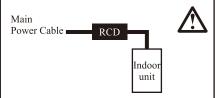


It is mandatory to use a suitable circuit breaker for the heat pump and make sure the power supply to the heater corresponds to the specifications.

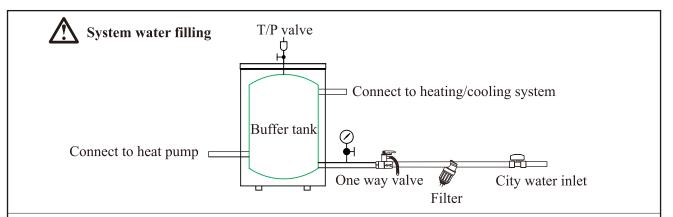
Otherwise the unit might be damaged.



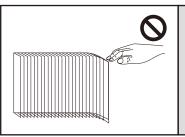
Disposal of Scrap Batteries ---Please discard the batteries as sorted municipal waste at the accessible collection point.



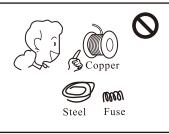
Installation of a residual current device (RCD) having a rated residual operating current not exceeding 30 mA is advisable.



- 1. It's suggested to use pure water for filling the system.
- 2. If use city water for filling, please soften the water and add a filter. Note: After filling, the system of water system should be 0.15~0.6MPa.



Be aware finger might be hurt by the fin of the coil.



Please select the correct fuse or breaker as per recommended. Steel wire or copper wire cannot be taken as substitute for fuse or breaker. Otherwise, damaged maybe caused.



When the power cord gets loose or is damaged, always get a qualified person to fix it.



Do not touch the air outlet grill when fan motor is running.

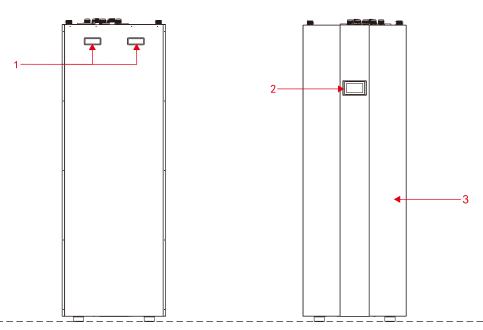




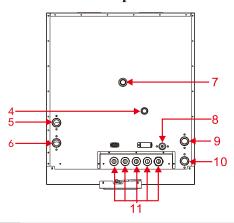
No fire during the after sales

【Indoor unit】

Outside



Top



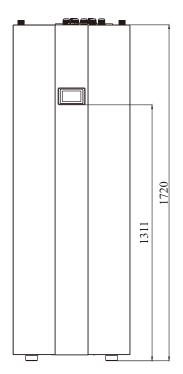
No.	NAME
1	Handle
2	Wince Controller Panel
3	Front Panel
4	Cold sanitary water (G3/4")
5	Heat pump water inlet (G1")
6	Heat pump water outlet (G1")
7	Hot sanitary water (G1")
8	Automatic air vent
9	Heating / cooling inlet (G1")
10	Heating / cooling outlet (G1")
11	Cable gland

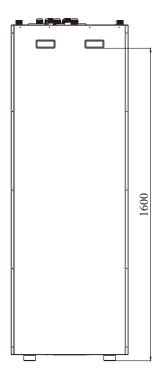


4. Outlines And Dimensions

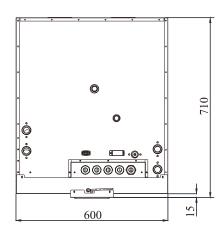
【Indoor unit】

AWHP-9APAS-R2B1, AWHP-12APAS-R2B1, AWHP-15APAT-R2B1





Unit:mm





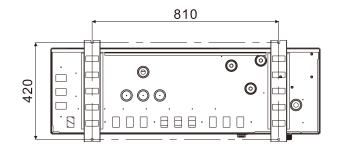


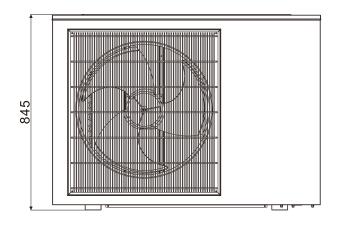
4. Outlines And Dimensions

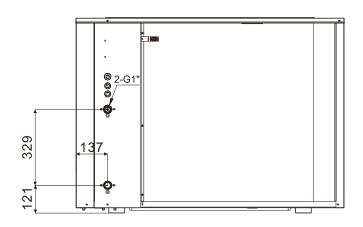
[Outdoor unit]

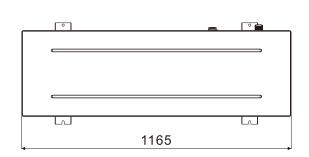
AWHP-9APAS-R2B1、AWHP-12APAS-R2B1

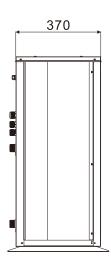
Unit: mm











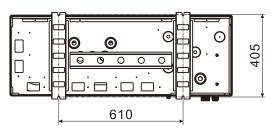


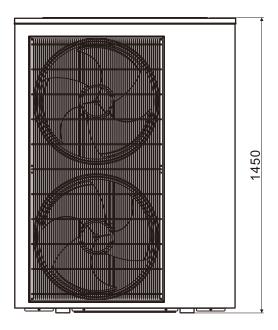
4. Outlines And Dimensions

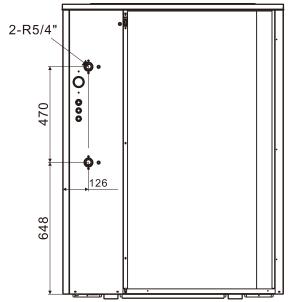
Unit: mm

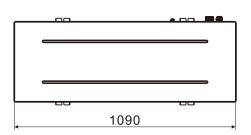
[Outdoor unit]

AWHP-15APAT-R2B1





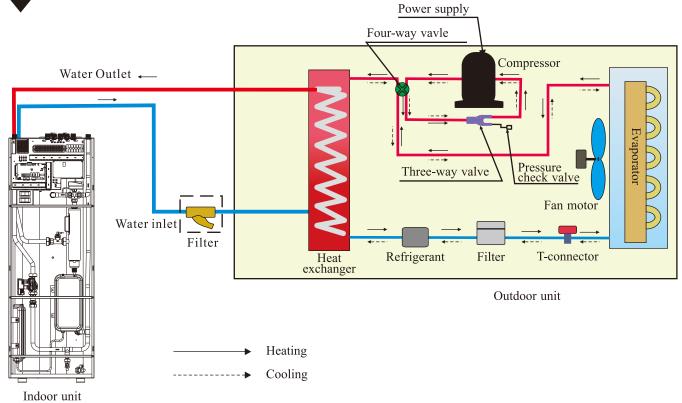




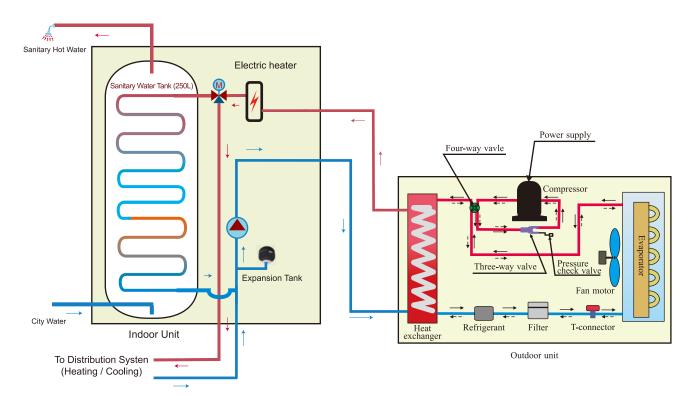




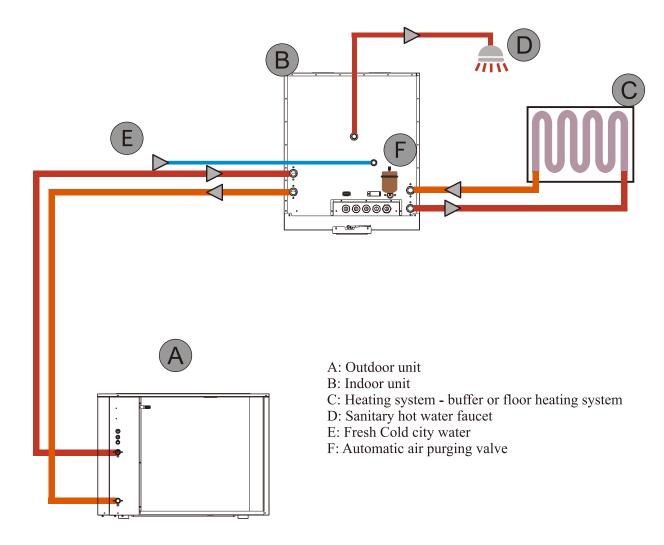
5. Working Principles



Hot water from heat pump goes into coil of tank. Sanitary hot water is heated up by the coils inside tank, and fills the tank.



System sketch:





6. Specifications

Model	Outdoor unit		AWHP-9APAS-R2B1	AWHP-12APAS-R2B1	AWHP-15APAT-R2B1
IP rating		IPXX	IP34	IP34	IP34
Indoor unit tank version					
Model	Indoor unit tank v ersion		AWHP-9/	12APAS-R2B1、AWHP-15AP	AT-R2B1
IP rating		IPXX		IP34	
Min/max heating capacity(1)		kW	4.3/9.2	5.5 / 11.6	7.3 / 15.5
El. heating power input min/max(1)		W	885 / 2055	1107 / 2683	1600 / 3300
C.O.P min/max(1)		W/W	4.48 / 4.88	4.3 / 4.9	4.5 / 5.0
Min/max heating capacity(2)		kW	3.9/8.6	4.9 / 11.2	6.6 / 14.4
El. heating power input min/max(2)		W	1120 / 2510	1401 / 3263	1900 / 4100
C.O.P min/max(2)		W/W	3.46 / 3.66	3.4 / 3.6	3.5 / 3.7
SCOP - Av erage climate, low					
temperature		W	4.61	4.60	4.70
Energy class	<u> </u>		A+++	A+++	A+++
Min/max cooling capacity(3)	<u> </u>	kW	8.48 / 9.5	7.0 / 9.8	7.2 / 18.5
El. cooling power input min/max(3)		W	1860 / 2200	1728 / 2510	1400 / 5000
E.E.R.min/max(3)		W/W	4.31 / 4.56	3.9/4.05	3.7 / 5.1
Min/max cooling capacity(4)				3.5/4.03	3.1 / 3.1
(A35/W7)		kW	4.9/7.2	4.9 / 8.259	10.3 / 13
, ,	<u> </u>	W	1768 / 2324	1358 / 2610	3200 / 4300
El. cooling power input min/max(4)	-				
E.E.R. min/max(4)	<u> </u>	W/W	3.0 / 3.14	2.87 / 3.7	3.0 / 3.2
Min/max ambient working temp.		°C		- 25∼43	
in heating mode		_			
Min/max ambient working temp.		°C		7 ∼43	
in cooling mode					
Max flow temp. in heating mode		°C		58	
Min flow temp. in heating mode		°C		20	
Min flow temp. in cooling mode		°C		7	
Defrost upon demand				yes	
Heating cable for defrosting				yes	
Compressorpre-heat				yes	
Electronic expansion valve	<u> </u>			yes	
Max. Operation High Pressure		bar		42	
Min. Operation Low Pressure		bar		12	
PS Hydraulicscircuit		bar		3	
Min. Floor Area for installation,		 			
operation and storage		m2		3.1	
Min. Area Pipe-work		m2		3.1	
Anti-Freeze el. heater	Power supply	V/PH/Hz		230V/1PH/50Hz	
Anti-Freeze el. heater	Rated power	kW		0.08	
DHW tank indoor unit data				0.00	
DHW tank moon and data DHW tank volume neto	Indoor unit tank version	L		250	
DHW tank tube exchanger length	Indoor unit tank version	m		35	
DHW tank tube exchanger liameter	Indoor unit tank version	mm		28	
El. heater for heating water (flow)	Indoor unit tank version	kW		9 (3 X 3)	
Expansions vessel 1 upper one	Heating water tank version	L		5	
Expansions vessel 2 lower one	Heating water tank version	L		5	
DHW tank piping connection	Piping connection heating water	Inch		G1"	
וויע tank piping connection	Piping connection city water	Inch		G3/4"	

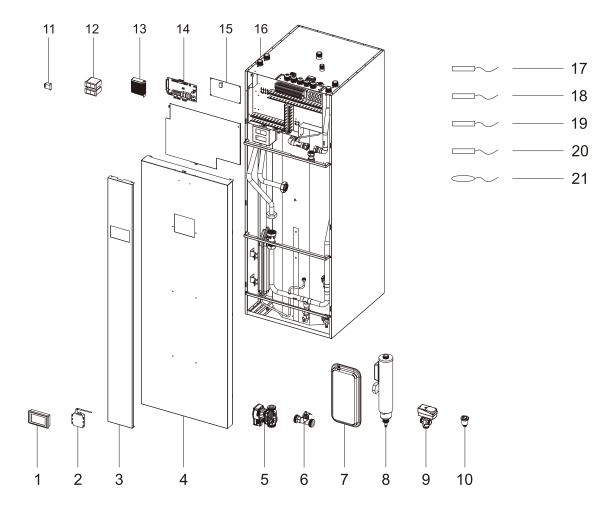
			AWHP-9APAS-R2B1	AWHP-12APAS-R2B1	AWHP-15APAT-R2B1
			DETTALL PLANTING MADE	TATI AND AMERICAN AND A	Thirtie Ivining
Model		-			
Compressor	Manufacturer	 	Mitsubishi	Mitsubishi	Mitsubishi
	type			DC inverter (twin rotary)	
	Quantity	pcs	1	1	2
Fan	Airf low	m³/h	3150	3150	6200
	Rated power	W	45	45	90
	Blade diameter	mm	ф 550	ф 550	ф 550
	Fan rottation	Direction	counter-clockwise	counter-clockwise	counter-clockwise
Sound power level	Outdoor unit	dB (A)	53	52	57
Journal power level	Indoor unit tank version	dB (A)	45	45	40
	Manufacturer			SWEP	
Plate heat exchanger	Water press. drop	kPa	26	26	26
	Piping connection	Inch	G1"	G1"	G5/4"
Minimum water flow for trigering the flow switch		I/s	0.30	0.40	0.50
Nominal water flow		I/s	0.43	0.57	0.72
Residual current device and overvoltage protection				Required	
Power supply (grounded) Outdoor	Outdoor unit	V / Hz / Ph	230/50/1	230/50/1	400/50/3
unit	Fuse Outdoor unit	А	16A/C	16A/C	3P/16A/C
Power supply (grounded) Indoor unit	Indoor unit tank version	V / Ph / Hz	4	00V/3PH/50Hz or 230V/3PH/50H	lz
ank version	Fuse Indoor unit tank version	A	·	16A/C-400V or 25A/C-230V	· -
	ty pe			R 32	
	chrage	kg	1.4	1.8	2.55
Refrigerant	GWP (global warming potential)	GWP	GWP: 675	GWP: 675	GWP: 675
	Quantity of hydrofluorocarbons in tonnes of CO2 equivalent	t CO₂ Equiv.	0.945	1.215	1.721
	Outdoor unit	mm	1165x370x845	1165x370x845	1090x395x1450
Dimensions net (L x D x H)	Indoor unit tank version	mm		600×710×1720	
	Outdoor unit	mm	1210x455x915	1210x455x915	1140x475x1605
DimensionsBrutto (L x D x H) ncluding carton box and palette	Indoor unit tank version	mm		670×680×1925	
1-4	Outdoor unit	kg	82	89	139
Net weight	Indoor unit tank version	kg	111	111	112
	Outdoor unit	kg	97	104	154
Brutto weight including carton box, added manuals, sensors and palette	Indoor unit tank version	kg	133	133	134

Note:

- (1) Heating condition: water inlet/outlet temperature: 30° C / 35° C , Ambient temperature: DB 7° C/WB 6° C;
- (2) Heating condition: water inlet/outlet temperature: 40°C /45 °C , Ambient temperature: DB 7°C/WB 6°C;
- (3) Cooling condition: water inlet/outlet temperature: 23°C /18°C ,Ambient temperature: DB 35°C/WB 24°C;
- $(4) \ Cooling \ condition: \ water \ in let/outlet \ temperature: \ 12^{\circ}C\ /7^{\circ}C, \ Ambient \ temperature: \ DB\ 35^{\circ}C/WB\ 24^{\circ}C;$
- (5)The specifications are subject to change without prior notice. For actual specifications of unit, please refer to the stickers on the unit.

【Indoor unit】

AWHP-9APAS-R2B1, AWHP-12APAS-R2B1, AWHP-15APAT-R2B1

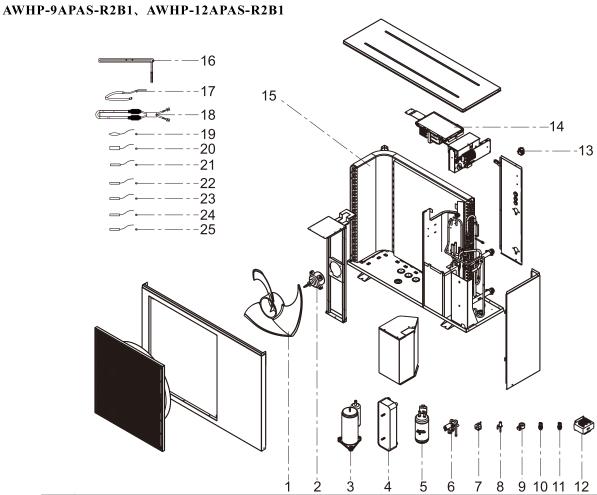


Item no.	Part Name	Item no.	Part Name
1	Display	12	Digital thermostat
2	WIFI model	13	Power switch
3	Trim panel	14	Main PCB
4	Front panel	15	Relay control PCB
5	Water pump	16	Domestic hot water tank
6	Water flow sensor	17	Domestic hot water temp. sensor (TW sensor)
7	Expansion tank	18	Mixing water temp. sensor 1 (TV1 sensor)
8	Electric heating	19	Mixing water temp. sensor 2 (TV2 sensor)
9	3-way valve	20	Cooling/Heating temp. sensor (TC sensor)
10	Exhaust valve	21	Room temp. sensor (TR sensor)
11	Relay		



7. Exploded View

【Outdoor unit】

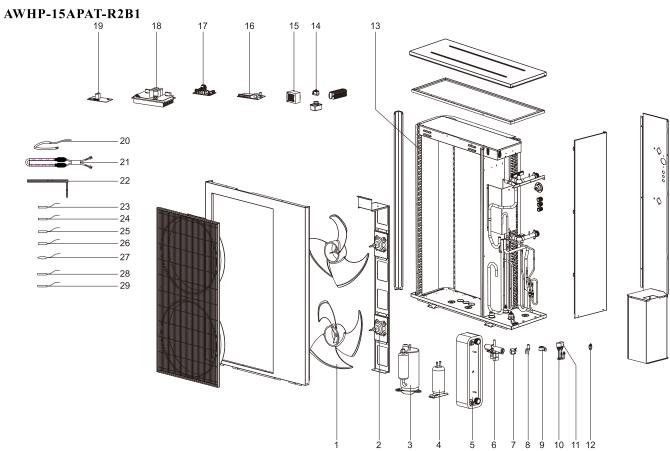


NO	Name	NO	Name
1	Fan blade	14	Main PCB
2	DC motor	15	Evaporator
3	Inverter Compressor	16	Plate heat exchanger heater
4	Plate heat exchanger	17	Crankcase heater
5	Liquid receiver	18	Bottom plate heater
6	Four-way valve	19	Outdoor ambient temp. sensor
7	Four-way valve coil	20	Compressor discharge temp. sensor
8	EEV	21	Compressor suction temp. sensor
9	EEV coil	22	Outdoor coil temp. sensor
10	Low pressure sensor	23	Indoor coil temp. sensor
11	High pressure sensor	24	Inlet water temp. sensor
12	Reactor	25	Outlet water temp. sensor
13	Thermostat		



7. Exploded View

【Outdoor unit】



NO	Name	NO	Name
1	Fan blade	16	Main PCB
2	DC motor	17	Fan driver PCB
3	Inverter Compressor	18	Filter PCB
4	Liquid receiver	19	Driver PCB
5	Plate heat exchanger	20	Crankcase heater
6	Four-way valve	21	Bottom plate heater
7	Four-way valve coil	22	Plate heat exchanger heater
8	EEV	23	Compressor discharge temp. sensor
9	EEV coil	24	Compressor suction temp. sensor
10	Low pressure sensor	25	Outdoor coil temp. sensor
11	High pressure sensor	26	Indoor coil temp. sensor
12	High pressure switch	27	Outdoor ambient temp. sensor
13	Evaporator	28	Inlet water temp. sensor
14	Thermostat	29	Outlet water temp. sensor
15	Reactor		

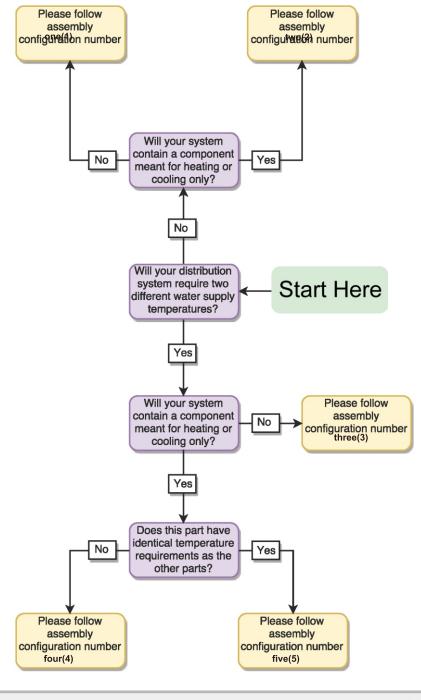
Follow the flowchart on the right in order to locate which of the assembly configuration matches the needs of the end user, each of which contains specific assembly and wiring diagrams, with software instructions.

Beginning from the green "Start Here" bubble, follow the appropriate arrows to each question, which are dependent on the needs of the user.

The corresponding assembly instructions will be found by turning to the page number in the end bubble.

Note: The instructions in this section are meant to achieve the minimum requirements for successful system operation

For more in-depth settings explanations, please refer to the user's manual.



2. Drawing 1 **Assembly Configurations** Sanitary hot water Note: Refer to the next page a one temperature zone domestic hot water. setup that includes High temperature hot water software operation for wiring and instructions. City water supply One Temperature Zone, with DHW Water filter Ball valve Air purging valve Buffer Tank I_a ŀ Drainage

supply City water

Floor Heating System

紫絲

any other appropriate and can be substituted by distribution systems only Radiator are placeholder Floor Heating System, and Notice: The Fan Coil Unit,

Safety valve Kit Temp.Sensor -D# Expansion tank Water pump Name 1

configuration matches

Please ensure that the

depicted on the right for the assembly drawing

Note: Dotted lines mean "able to be controlled by the Heat Pump". distribution systems.

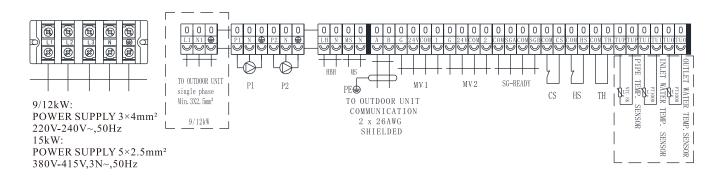
Room Temp. Sensor

Fan Coil Unit

※ ※

Assembly 1: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



Software: Basic Settings 1. Set the needed working modes of the unit via the menu Sanitary Hot Water ode Settings Heating Cooling 2. Temperature configuration options for Heating/Cooling circuit 1 are found under If cooling function is desired, ensure these sections are configured **H.**Configuring the set water heating temperatures: **H.1.**Setting a heating curve: **H.2.** If no heating curve is desired: Set temp. for Cooling C.Configuring the set water cooling temperature (if applicable): 3.Locate and activate the buffer tank and appropriate pumps under Buffer Tank \checkmark P1 for Heating Operation ~ P1 for Cooling Operation \checkmark P1 with High Temp. Demand



Assembly Configurations

2. Drawing 1

Software: Basic Settings (continued)

4. Double-check to ensure that the Domestic Hot Water option is enabled under





5. Configure the desired setpoint for water temperature (default set to 50° C):



Please ensure that the configuration capable of heating or cooling only, also includes a component circuit includes domestic hot water, that matches the assembly drawing depicted on the right for a one through the use of a two-way temperature zone setup that motorized valve.

water supply during heating or motorized two-way valve can be connected to the unit, to cut the For the cooling-only or heating-only circuit, a cooling operation. Note:

Note: Dotted lines mean "able to be controlled by the Heat Pump"

Ði

Air purging valve

Water filter

Ball valve

Notice: The Fan Coil Unit, Ploor Heating System, and Radiator are placeholder and can be substituted by distribution systems only any other appropriate distribution systems.

> -(11)

Motorized valve

Water pump

Expansion tank

#4

Safety valve Kit Temp. Sensor

Symbol

Name

Symbol

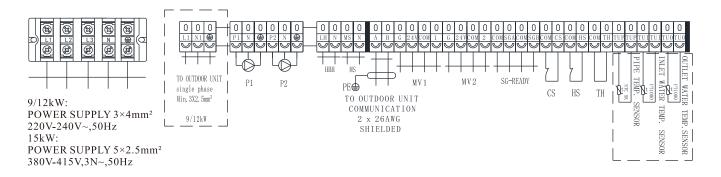
Name

業業 ※ ※ Room Temp. Sensor Floor Heating System Fan Coil Unit Radiator City water supply <mark>√</mark> Drainage Buffer Tank and software operation instructions. Refer to the next page for wiring High temperature hot water City water supply Sanitary hot water

(or cooling-only) circuit, by usage of a motorized 2-way valve One Temperature Zone, with DHW, with a heating-only

Assembly 2: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



Software: Basic Settings

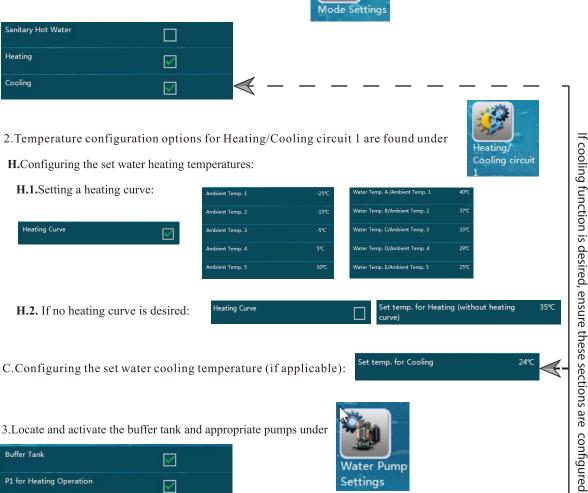
P1 for Cooling Operation

P1 with High Temp. Demand

~

1. Set the needed working modes of the unit via the menu





Software: Basic Settings (continued)

4.The location of the configuration for heating-only or cooling-only system is under





5. Double-check to ensure that the Domestic Hot Water option is enabled under





6. Configure the desired setpoint for water temperature (default set to 50°C):

Setpoint DHW	50℃

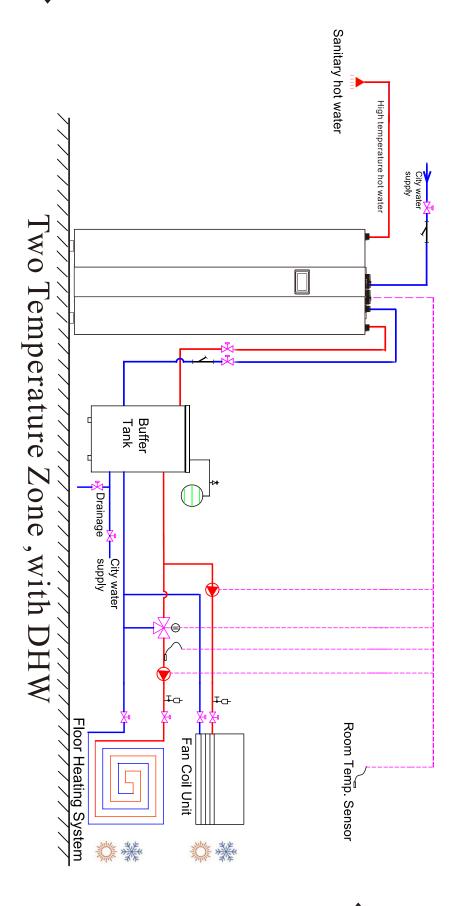
domestic hot water. setup that includes a two temperature zone depicted on the right for the assembly drawing

configuration matches Please ensure that the

Note: Refer to the next page for wiring and software operation instructions.

Air purging valve	Water filter	Ball valve	Safety valve Kit	Temp.Sensor	Name
I _G .	}	X	->#	٢	Symbol
Note:Dotted lines mean "able to be controlled by		Expansion tank	Mixing valve	Water pump	Name
le to be controlled by		—	∑ ⊜	•	Symbol

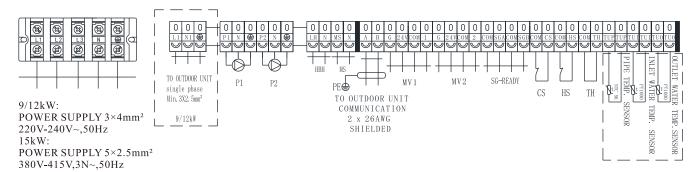
y the Heat Pump". distribution systems.



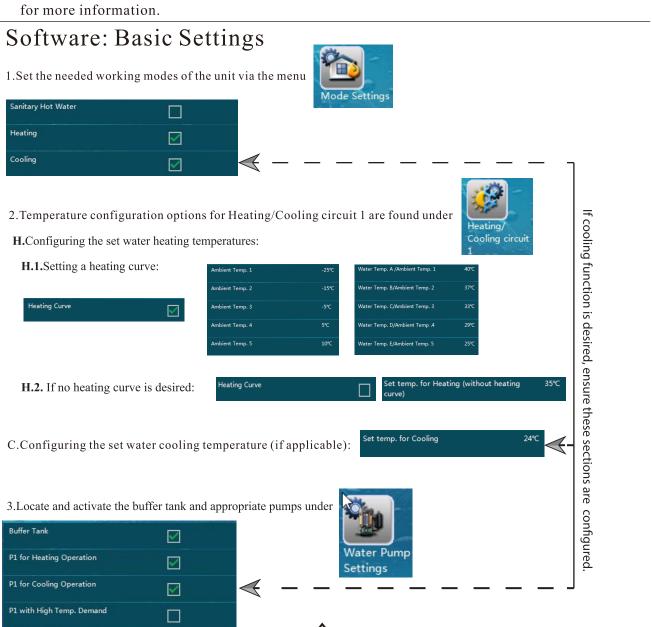
any other appropriate and can be substituted by distribution systems only Radiator are placeholder Notice: The Fan Coil Unit, Floor Heating System, and

Assembly 3: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refers to the appendix A (on page 121-122) of this manual for more information



Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:



4. Temperature configuration options for Heating/Cooling circuit 2 are found under

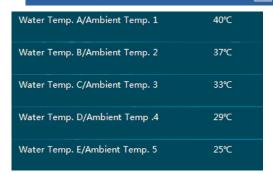


Please activate entire Heating/Cooling circuit 2 setting

H. configuring the set water heating temperatures:

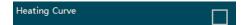
H.1. Setting a heating curve:





Heatingcooling Circuit 2

H.2. If no heating curve is desired:



Set Temp. for Heating (without heating 35℃ curve)

C. Configuring the set water cooling temperature (if applicable):



4.1. Activate the mixing valve to manage the second circuit:



Note: This pair of settings will interpret "Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

5. Double-check to ensure that the Domestic Hot Water option is enabled under



6. Configure the desired setpoint for water temperature (default set to 50°C):



Please ensure that the configuration matches the assembly drawing depicted on the right for a two temperature zone setup that includes domestic hot water, also that includes a component circuit capable of heating or cooling only, through the use of a two-way motorized valve.

: For the cooling-only or heating-only circuit, a motorized two-way valve can be connected to the unit, to cut the

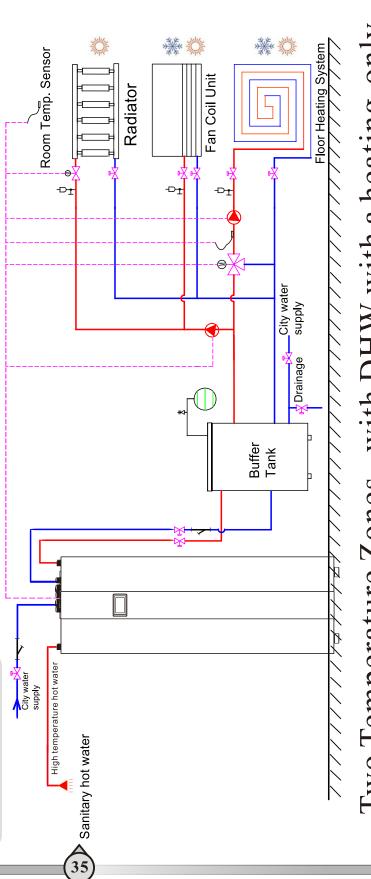
water supply during heating or

cooling operation.

Refer to the next page for wiring and software operation instructions.

Name	Symbol	Name	Symbol
Temp.Sensor	ال	Water pump	
Safety valve Kit	#	Mixing valve	⊜₹
Ball valve	K	Motorized valve	⊜∑
Water filter	√[Expansion tank	-
Air purging valve	-D <u>+</u>	Note:Dotted lines mean "abl	Note:Dotted lines mean "able to be controlled by the Heat Pum

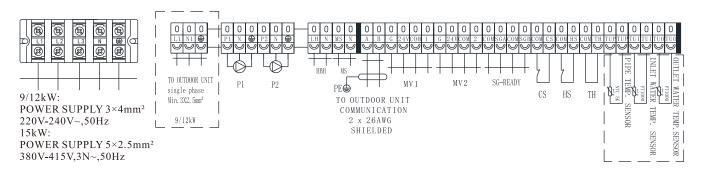
Notice: The Fan Coil Unit, Floor Heating System, and Radiator are placeholder distribution systems only and can be substituted by any other appropriate distribution systems.



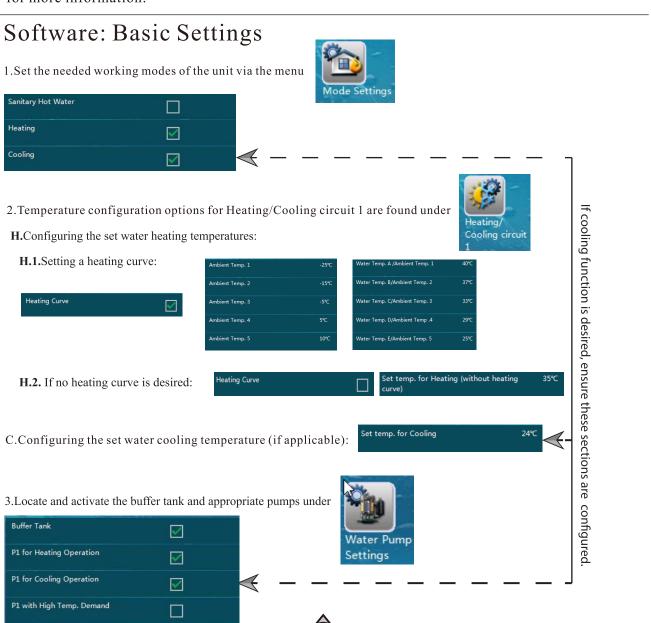
(or cooling-only) circuit, by usage of a motorized 2-way valve Two Temperature Zones, with DHW, with a heating-only

Assembly 4: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.

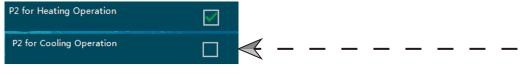


For connection for mixing valve 2, please refers to the appendix A (on page 121-122) of this manual for more information.



Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:



4. The location of the configuration for heating-only or cooling-only system is under





5. Temperature configuration options for Heating/Cooling circuit 2 are found under



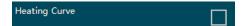
H. configuring the set water heating temperatures:

H.1. Setting a heating curve:



	_
Water Temp. A/Ambient Temp. 1	40℃
Water Temp. B/Ambient Temp. 2	37℃
Water Temp. C/Ambient Temp. 3	33℃
Water Temp. D/Ambient Temp .4	29℃
Water Temp. E/Ambient Temp. 5	25℃

H.2. If no heating curve is desired:

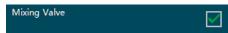


Set Temp. for Heating (without heating	35℃
curve)	

C. Configuring the set water cooling temperature (if applicable):



5.1. Activate the mixing valve to manage the second circuit:



Note: This pair of settings will interpret "Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

6. Double-check to ensure that the Domestic Hot Water option is enabled under



Sanitary Hot Water

7. Configure the desired setpoint for water temperature (default set to 50°C):



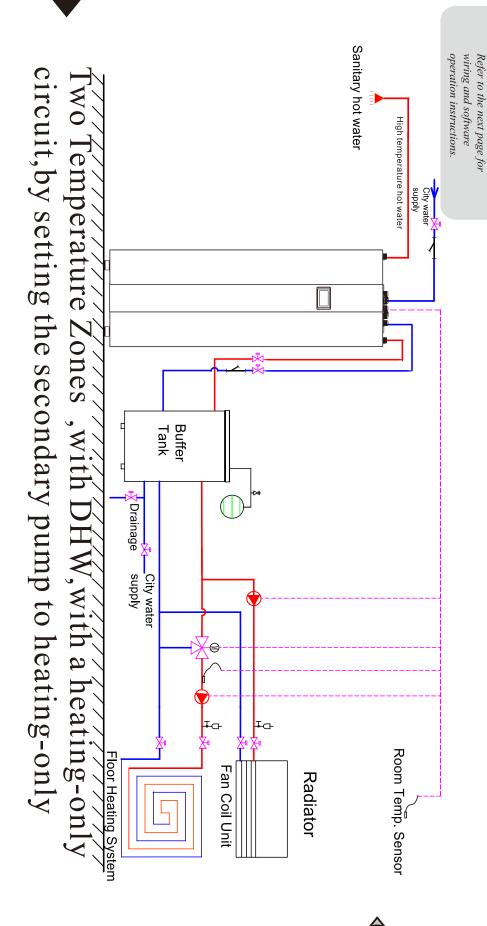
matches the assembly drawing Please ensure that the configuration heating-only operation. the secondary pump for a domestic hot water, also that utilizes depicted on the right for a two temperature zone setup that includes

For the heating-only circuit, a connected to the unit, to cut the water supply during heating motorized two-way valve can be

e to be controlled by the H	Note: Dotted lines mean "able to be controlled by the H	Ψd	Air purging valve
		}	Water filter
D -	Expansion tank	X ₁	Ball valve
∑ ⊜	Mixing valve	->#	Safety valve Kit
•	Water pump	ر ،	Temp.Sensor
Symbol	Name	Symbol	Name

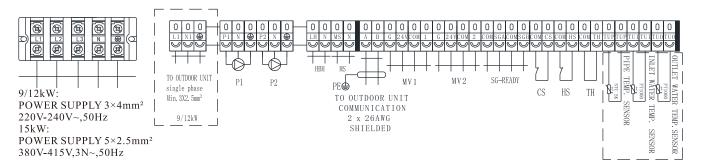
Heat Pump" distribution systems.

Radiator are placeholder Floor Heating System, and Notice: The Fan Coil Unit, any other appropriate and can be substituted by distribution systems only

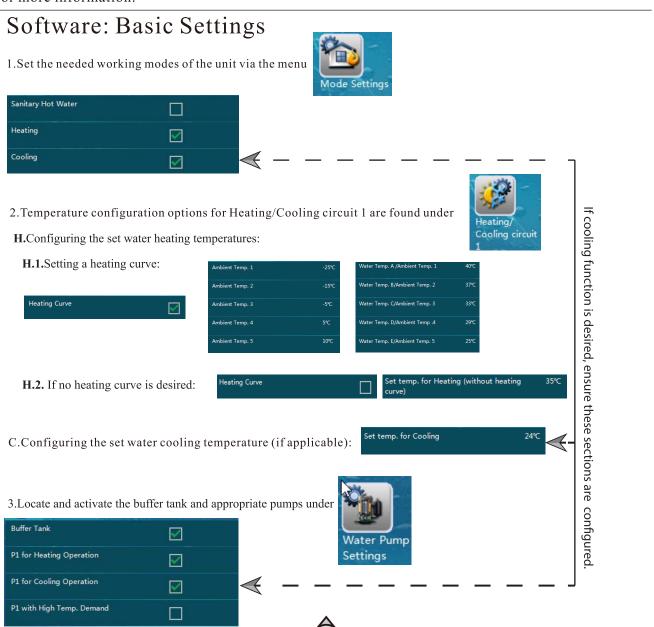


Assembly 5: Wiring Diagram

To achieve successful operation at a minimum, ensure the ports below are properly connected.



For connection for mixing valve 2, please refers to the appendix A (on page 121-122) of this manual for more information.



Software: Basic Settings (continued)

3.(cont.) Configure the water pump to operate for heating or cooling:

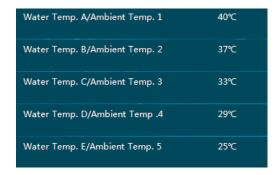


4. Temperature configuration options for Heating/Cooling circuit 2 are found under



- **H.** configuring the set water heating temperatures:
 - **H.1.** Setting a heating curve:





H.2. If no heating curve is desired:





C. Configuring the set water cooling temperature (if applicable):



4.1. Activate the mixing valve to manage the second circuit:



Note: This pair of settings will interpret "Heating/Cooling Circuit 2 as the low demand distribution system, requiring a lower set temperature for heating and higher set temperature for cooling.

5. Double-check to ensure that the Domestic Hot Water option is enabled under





6. Configure the desired setpoint for water temperature (default set to 50°C):



3.1. Sanitary Hot Water Configurations

3.1.1. Note about the Heating/Cooling Distribution System

Users are heavily recommended to install a buffer tank into the chosen configuration, especially when the method of hot water distribution is below 20L/kW of water volume.

The buffer tank should be installed between the heat pump and the distribution system, in order to:

- Ensure the heat pump unit provides a stable and sufficient water flow rate.
- Minimize fluctuation of the system's heating/cooling load by storing unused heat.
- Increase capacity of water volume distribution, which helps ensure proper heat pump operation.

If the method of hot water distribution is capable of dispersing a large enough flow rate, a buffer tank can be excluded from installation into the configuration. If so, please move the cooling/heating temperature sensor (TC) to the water return pipe, so that fluctuations of water temperature due to compressor speed changes are minimized.

3.1.2 Heating&Cooling Circuits:

This heat pump unit can control two totally different heating/cooling circuit, as shown in the drawing.

Temperature setting can be made via menu "Heating & Cooling Circuit 1" and "Heating & Cooling Circuit 2".

Of course, if only one circuit is needed, "heating&cooling circuit 2" in system drawing can be omit, and leave the "Heating&cooling Circuit 2" under "heating&cooling circuit 2" set to OFF:



Heating <u>c</u> ooling Circuit 2	
Set temp. For Cooling	24°C
Set Temp. for Heating (without heating curve)	35℃
Mixing Valve	
Heating Curve	$\overline{\mathbf{V}}$

3.1.3 Heating & Cooling Circuit 1





Control of Mixing Valve 1(MV1):

If system water temperature may higher(lower) than temperature that are need for circuit 1 in heating (cooling) operation, then a mixing valve can be add to circuit 1, and connected to MV1 port in indoor unit.

Unit will control the mixing valve, mix the supply and return water of circuit 1 to have the temperature read via sensor TV1 get to value set under menu "Heating & Cooling Settings circuit1".

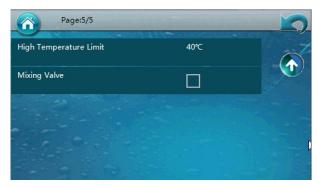
If so, TV1 under menu ""Heating & Cooling circuit1" should be activated under installer's level:

3

Installation

1. Installation Methods





Note: If TV1 is not connected, while it is activated via setting here, unit will show relative failure code.

3.1.4 Heating & Cooling circuit 2

Control of Mixing Valve 2(MV2):

If system water temperature may higher(lower) than temperature that are need for circuit 2 in heating (cooling) operation, then a mixing valve can be added to circuit 2, and connected to MV2 port in indoor unit.

Unit will control the mixing valve, mix the supply and return water of circuit 2 to have the temperature read via sensor TV2 get to value set under menu "Heating & Cooling Settings circuit 2".

If so, TV2 under menu "Heating & Cooling Settings circuit 2" should be activated under installer's level:

Note: If TV2 is not connected, while it is activated via setting here, unit will show relative failure code.



Heating <u>c</u> ooling Circuit 2	
Set temp. For Cooling	24℃
Set Temp. for Heating (without heating curve)	35℃
Mixing Valve	
Heating Curve	

Tips:

When Mixing valve is needed?

In general, if system water temperature may higher(lower) than temperature that are need for this circuit, then a mixing valve is needed.

A.If a system has two circuits, these two circuits may require different water temperatures. Heat pump has to take the higher(lower) setting among two circuits as the set temperature for heat pump when it works in heating(cooling). Thus, a mixing valve is needed for the circuit that with lower(higher) setting to ensure it gets water with correct temperature circulates in the circuit.

B.If a system has other heating source inside that is out the control of heat pump (e.g. Solar system), as the actual water temperature may exceed the set temperature of heat pump, a mixing valve is also needed to ensure the circuit gets water with correct temperature circulates in the circuit.

Installation

1. Installation Methods

Control of Circulation Pump for circuit 1&2:



Buffer Tank	
P1 for Heating Operation	
P1 for Cooling Operation	
P1 with High Temp. Demand	
P2 for Heating Operation	
P2 for Cooling Operation	
P2 with High Temp. Demand	

- "With/without Buffer Tank": Set whether it has a buffer tank between heat pump unit and distribution system or not.
- "P1 for Heating Operation" means circuit pump for circuit 1 should work for heating operation.
- "P1 for Cooling Operation" means circuit pump for circuit 1should work for cooling operation.
- "P2 for Heating Operation" means circuit pump for circuit 2 should work for heating operation.
- "P2 for Cooling Operation" means circuit pump for circuit 2 should work for cooling operation.

If "without buffer tank" is set, both P1(circulation pump for circuit 1) and P2(circulation pump for circuit 2) will only work when compressor is working in the same mode as the pump is set to. For example, if P1 P1 is set to "P1 for Heating Operation", P1 will be turned ON only when compressor is working in heating mode. If both "P1 for Heating Operation" and "P1 for Cooling Operation" are both selected, P1 will be turned ON when compressor is working in both heating and cooling mode. When heat pump swtiches to DHW mode or stops after get the set temperature for heating or cooling, pump stops.

If "with buffer tank" is set, both P1(circulation pump for circuit 1) and P2(circulation pump fo circuit 2) will work once the distribution system has the heating or cooling demand, as per the pump setting, and obeys following rules:

Actual temperature in buffer tank detected via $Tc \ge 20^{\circ}C$ in heating. Only $20^{\circ}C$ and above can be useful for distribution system in heating operation.

Actual temperature in buffer tank detected via $Tc \le 23^{\circ}C$ in cooling. Only $23^{\circ}C$ and below can be useful for distribution system in cooling operation.

For example, if P1 is set to "P1 for Heating Operation", P1 will start to work as long as the system has heating demands and Tc reading is no lower than 20 $^{\circ}$ C, even if the unit is working in DHW mode or stops after get the set temperature.

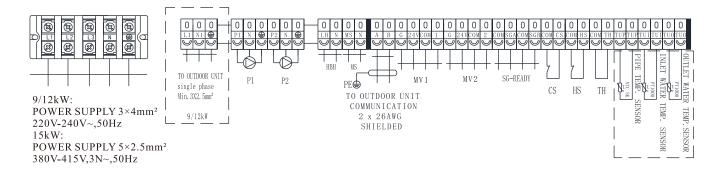
"Working of P1(2) with High Demanding Signal" means whether P1(P2) should stop if signal for "high demanding" is off. For detailed meaning of "High Demanding Signal", please refers to part "D" of "Terminal Block 4" of chapter "2.5.1", "High demanding distribution system switch".

3.1.5 Room temperature sensor:

Room temperature sensor (Tr) is recommended to be placed in a ideal position of the house to check the room temperature. Thus the unit can have room temperature control mode (please refers to 9.04 Basic Operation, and room temperature compensate function (please refers to 1.16 Room Temp. effect on Heating curve.

3.2 Wiring

1) Terminals



A. Heat pump unit power supply

B.Water Pump

Pump for Heating & Cooling Circuit 1

C.Water Pump

Pump for Heating & Cooling Circuit 2,

D.HWTBH signal

HWTBH is Hot Water Tank Back-up Heater, which is an external back up heater for DHW. If HWTBH is connected to "HWTBH signal" in wiring diagram, HWTBH can be controlled by heat pump controller.

E.Communication cable to outdoor unit

Please connect A and B together with A and B on outdoor unit.

F.Motorized mixing valve

As explained in System illustration chapters, this unit can have two water mixture valves for distribution system under its control. Water Mixture Valve 1 for Heating & Cooling circuit 1 Water Mixture Valve 2 for Heating & Cooling circuit 2

G.Motorized mixing valve

As explained in System illustration chapters, this unit can have two water mixture valves for distribution system under its control. Water Mixture Valve 1 for Heating & Cooling circuit 1 Water Mixture Valve 2 for Heating & Cooling circuit 2

H:Electrical Utility Lock Input

Some electricity companies offer a special rate if the house power consumption is lowered to a certain value during peak time. If the unit is supposed to stop working during this period, one can connect the signal from electricity company to this "External Shutdown" port and use the parameter setting to activate this function.

I. Cool mode switch-over

This unit can switch over between heating and cooling functions automatically, according to ambient temperature, or external signal input. For ambient temperature switching, please refer to part 1.06 of introduction of user's interface for detailed setting. For external signal input, external signal should be connected to "COOL MODEL SWITCH" for cooling operation,

J. Heat mode switch-over

This unit can switch over between heating and cooling functions automatically, according to ambient temperature, or external signal input. For ambient temperature switching, please refer to part 1.06 of introduction of user's interface for detailed setting. For external signal input, external signal should be connected to "HEAT MODE SWITCH" for heating operation.

K: High demanding distribution system switch

When two heating distribution systems are connected, unit should always take the set temperature for high demanding circuit, which needs higher temperature in heating and lower temperature in cooling operation, as the set temperature for the heat pump unit.

However, when this high demanding circuit is not needed or has reached the set temperature, heat pump unit can switch the heat pump set temperature to the values set for the other circuit, for better efficiency.

This set of connector is used to receive the signal from high demanding circuit, if has.

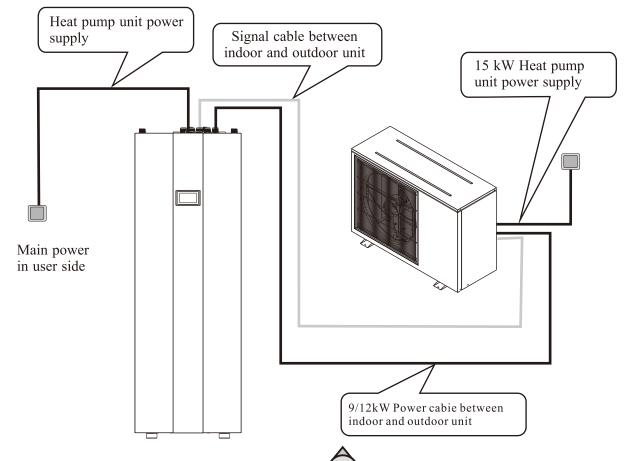
When "CLOSE" signal is received, unit works with high demanding.

When "OPEN" signal is received, unit works with low demanding.

2) Wiring

- ◆ It is recommended to use a suitable circuit breaker for the heat pump;
- ◆ The power supply to the heat pump unit must be grounded.
- ◆ The wiring should be done by professional person.
- ◆ The wiring should be complied with the local industry regulation.
- ◆ The wiring should be done after the unit is powered off.
- ◆ Cable should be fixed tightly, to ensure it won't get loose.
- ◆ Don't connect several parts of cables together to use.
- ◆ Make sure the power supply in the local coincide with the power supply marked in rating label.
- ◆ Make sure power supply, cable and socket can meet the requirement of the input power of the unit.
- ◆ No fire during installation

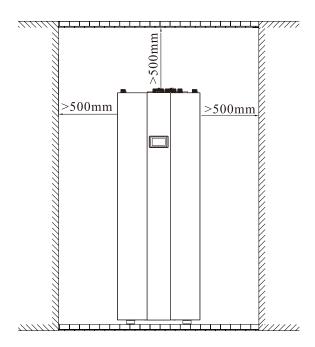
Installation sketch





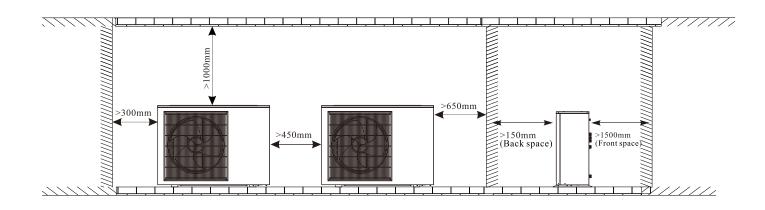
[Installation Notes]

- A. The indoor unit can be located in a room, corridor, balcony, garage or warehouse.
- B. Indoor unit should be placed on flat and solid ground.
- C. The unit is recommended to be put in a space close to water supply, and drainage.
- D. The outdoor and indoor unit should be placed close, to save the copper tube as well as the energy.
- E. The indoor unit shall be placed in dry and well-ventilated environment.
- F. Indoor unit mustn't be installed in an environment where volatile, corrosive or flammable liquid or gas exists.
- G. During the movement, please be careful to keep the unit vertically. If the unit is tilted by 30° , it may fall down and cause damage to itself or the porter.
- H. Don't expose the operation panel under direct sunshine.
- I. Enough space should be left around the indoor unit for further maintenance.



[Installation Notes]

- A. The outdoor unit can be located in a room, corridor, balcony, and roof or hanged on the wall.
- B. Please don't install outdoor unit close to bedroom or living room, because there is some noise when it's running.
- C. The outdoor unit shall be placed in dry and well-ventilated environment.
- D. Outdoor unit mustn't be installed in an environment where volatile, corrosive or flammable liquid or gas exists.
- E. Please cover a protecting roof over the outdoor unit, lest ice or snow blocks the air inlet. Shield the unit from direct sunshine, rain or snow, but never cover the unit which will cause the bad ventilation.
- F. Please ensure there is drainage system around the location, to drain the condensated water under defrosting mode.
- G. Please don't install the indoor and outdoor unit in damp locations, otherwise it may cause short-circuit or corrosion of some components. The unit should be free from corrosive and moisture surrounding. Otherwise the lifetime of the unit might be shortened.
- H. When installing the unit in harsh climatic conditions, sub-zero temperatures, snow, humidity area, please raise the unit above the ground by about 20cm.
- I. When installing the unit, tilt it by 1cm/cm to left side of the unit (see from front), for better water drainage.
- J. Outdoor unit should be placed on flat and solid ground. When installing the outdoor unit, please ensure enough space around the outdoor unit, for better ventilation and maintenance. Please refer to the illustration below.



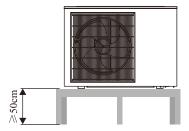
[Installation]



Please add rubber absorber under the outdoor unit, to reduce the vibration.

(A. On a concrete stand)

- 1. The unit must be located on a flat, solid, preferably cemented surface.
- 2. When installing the unit, introduce a tilt of 1cm/m for rain water evacuation.
- 3. When installing the unit in harsh climatic conditions, sub-zero temperature, snow, humidity.., it is recommended to raise the unit off the ground by about 50cm.
- 4. It is recommended to have a base with following size for these units:
- 5. Rubber vibration absorbing mountings are recommended.
- 6. When sitting he unit, take care to leave sufficient free space all around it for carrying out maintenance.

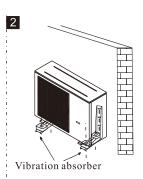


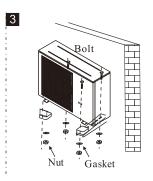
(B. On brackets on the wall)

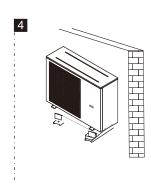
A: If needs to hang the outdoor unit on the wall, please do as followings:

- 1. Adjust the location of the wall brackets according to the distance between two feet of the unit.
- 2. Fix the brackets on the wall with expansion bolts.
- 3. Place the outdoor unit on the brackets. A Vibration absorbers are recommended to reduce vibration and noise.
- 4. Fix the unit to the bracket.





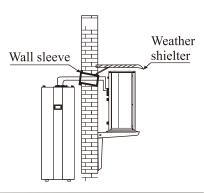






The refrigerant piping and signal cable between indoor and outdoor unit should go through the wall by using a wall sleeve.

The hole should lean to outside a little bit(≥8 degrees), to avoid rain water or condensate water flow back to the indoor.





Installation

5. Water Pipe Connection

After installing the unit, please connect the water inlet and outlet pipe according to the local instructions. Please carefully select and operate the water pipe.

After connection, the water piping should be pressure tested, cleaned before use.

[Water Filling]

▲ One way valve:

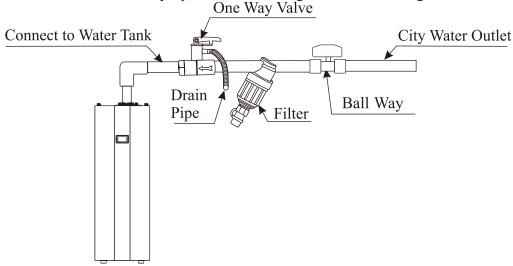
One way valve must be installed to water filling connector, to avoid back-flow of water when water supply stops or water pressure not enough (one way valve is packed with the unit).

▲ Filter:

A filter (20 mesh/cm²) should be installed at the water inlet of water tank as well as that of indoor unit, to avoid sediments and guarantee water quality.

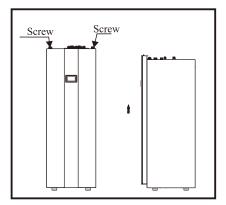
▲ Ball valve:

A ball valve is recommend for easy operation of drainage or filter cleaning.

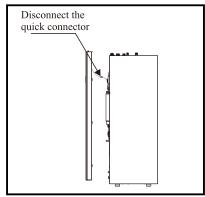


【Connect of drainage pipe】

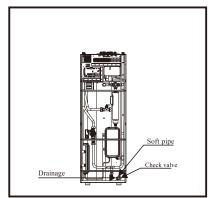
When the tank need to be drained, please do as per following instruction:



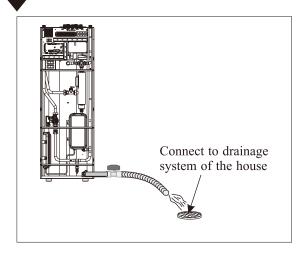
1. Unscrew the 2pcs screws on top of front panel.



2. Hold the front panel up by 10~15mm, disconnect the quick connector from wired controller, and then take out the front panel.



3. Open the ball valve to drain off water.



3. Drain the water to drainage system of the house, and open the ball valve to drain out all water inside the tank. Please extend the drainage pipe by connecting another water pipe, if the distance between the unit and drainage system is long.

[Insulation]

All pipes running hot water should be well insulated. The insulation must be tied up tightly without gap (But please don't wrap up the check valve for future maintenance).



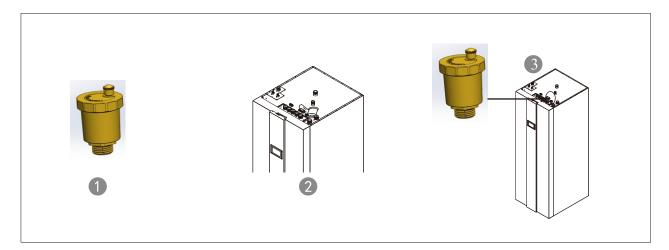


Please ensure enough water pressure to deliver the water to the required height. If the water pressure is not enough, please add water pump to increase the pumping head.

(Automatic air purging valve)

The automatic air purging valve is in the accessories.

- 1. Take the air purging valve from the accessories.
- 2.Apply sealant on threads of the G1/2" male connector upon the water tank according to the industry standards. 3.Find the connector "automatic air vent" on the top of water tank according to the label and install the air purging valve onto it.



[3.3 Test Run]



After installation finished, please fulfill the water system with water and purge out air in the system before start-up.

1) Before start-up

Before the unit starts up, a certain number of verifications must be performed on the installation to ensure that the unit will operate under the best possible conditions. The check list below is not exhaustive and should only be used as a minimum reference basis:

- A. Make sure fan rotates freely;
- B. Inspect all water piping for flow direction;
- C. Verify all system piping is correct for operation as per installation requirements;
- D. Check voltage of the unit power supply and make certain voltage is within authorized limitations;
- E. Make sure the unit is properly grounded;
- F. Check the presence of protective and breaking devices;
- G. Check all electric connections for tightness.
- H. Check all piping for leaks and air is well ventilated.



If everything above is OK, the unit can start up. If any of them fails, please fix it.

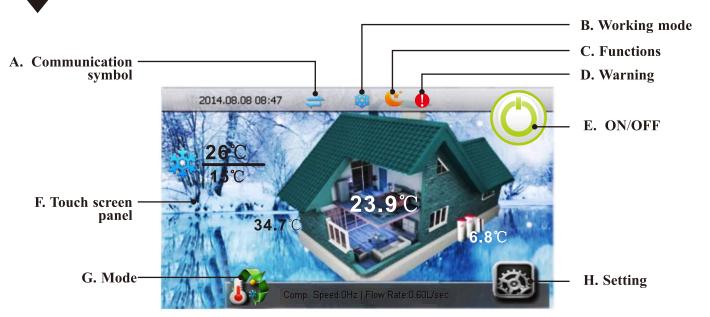
2) Pre-start up

- A. When the installation of unit is completed, water system pipes are well connected and air purging is done, no leakage or other problems, the unit can be powered to start up.
- B. Turn on the unit, press the on-off button on the operation panel to start the unit. Please check carefully if there is some abnormal noise or vibration, or the display of wired controller is normal or not.
- C. After the unit is working properly for 10 minutes, without any problem, then the pre-start up is completed; If not, please refer to the Service and Maintenance chapter in this manual to solve the problems.



It is suggested not to run "heating" or "hot water" mode, when ambient temperature is over 32°C, otherwise unit may go into protection mode easily.

1. Introduction Of Operation Panel



A. Communication symbol

When this symbol is in blue, it means communication is working correctly. When this symbol is in grey, it means communication is broken.

B. Working mode

Working mode switching symbol is ON when system working mode is under switching. If more than one working mode are activated at the same time, corresponding working mode symbol will be shown on the display.

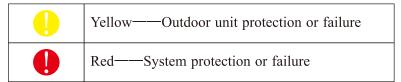
**	Heating mode
ST.	Cooling mode
4	Hot water mode

C. Functions

(*	Sleep mode
Á	Interruption
	Sanitary hot water storage mode
3	Preheating mode
×	Sanitization mode
***	Defrosting mode

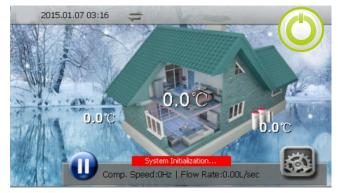
D. Warning

When the unit is having a protection or failure, a symbol will be shown on the display. Please enter into "Info" menu to check the protection or failure codes.



Some information, protections and failures that are more likely to happen, will shown in front page so the

customers can see it easily:



1. Coil Temp. Too Low

This is indoor coil temperature too low. This happens in cooling operation of the unit. Too low coil temperature may make the water freeze up inside plate heat exchanger and cause damage. Unit recover automatically when this coil temperature goes over the safety value again. When this happens, please:

- A. Check whether set temperature for cooling is too low; whether system has too small water flow rate; check water system especially the filter.
- B. Check whether system has not enough refrigerant inside by measuring the evaporating pressure.
- C. Check whether ambient temperature is lower than 15°C.

2. Water Flow Rate Too Small

It means System water flow rate is less than minimum allowable flow rate. Check the water system, especially the filter; check the working status of water pump.

3. Water Flow Switch Failure

Water flow switch should be in open mode when unit circulation pump is working. If not, the unit thinks the flow switch itself is broken. Check whether flow switch is broken or not well connected. Check whether there is another pump that circulates the water through the unit, when unit circulation pump is working.

4. Communication Failure

Communication failure shown here means the communication between operation panel, indoor PCB and outdoor PCB has been set up, but communication data loses too much. Check whether communication cable is longer than 30M; whether there is a source of the disturbance nearby the unit. Unit recovers when communication recovers.

5. Serial Port Connect Error

Serial port connect error means the communication between operation panel and indoor PCB or outdoor PCB hasn't been set up successfully. Check the cable connection in between. Check whether the last three switches on outdoor power PCB are set to 001; whether last three switches on indoor PCB are set to 001. Unit recovers when communication recovers.

6. Cooling Water Temp. Too Low

Compressor stops if water outlet is too low in cooling mode. This too low water temperature may make the water freeze up inside plate heat exchanger and cause damage. Check whether temperature sensor TC is ok and well connected; whether set water temperature is too low; whether system flow rate is too small.

7. Water Outlet Temp. Too High

Compressor stops if water outlet is too high in heating or hot water mode. This too high water temperature may make the system has too high condensing pressure inside and cause unit malfunction.

Check whether temperature sensor Tc and TW is OK and well connected; whether set water temperature is too high; whether system flow rate is too small.

8. Defrosting Failure

If unit continuously failed to finish the defrosting operation for three times, it stops and gives failure code S08 This can only be recovered by re-powering the machine. Please check whether the actual water temperature is too low for the unit to defrost, so the plate heat exchanger has the risk of freezing up.

9. System Initialization

When unit has just been turned ON, this information will be shown. It will disappear after system initialization is finished.

10. Too Small Water Flow Rate Failure

If unit stops due to "small water flow rate" protection (S02) over three times in certain period of time, unit stops and gives S10 failure code. It can only be recovered by re-powering the unit.

Check the water system, especially the filter; check the working statue of water pump.

11. Indoor Anti-freezing Protection Failure In Cooling

If unit stops due to "Indoor anti-freezing protection in cooling (S01)" over three times in certain period of time, unit stops and gives S11 failure code. It can only be recovered be re-powering the unit.

E. ON/OFF

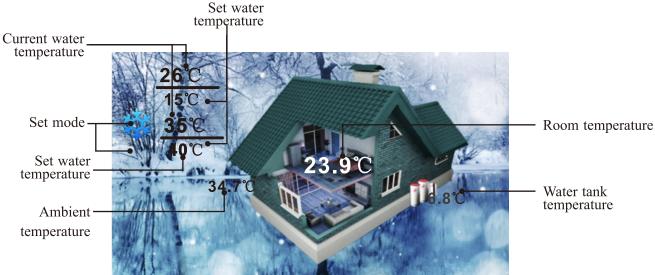
Press to turn ON/OFF of heat pump operation.

When the unit is powered, home page will be shown on the screen. After re-powered, unit will recover its working mode and settings automatically.

1. Introduction Of Operation Panel



F. Touch Screen Panel



G. Mode

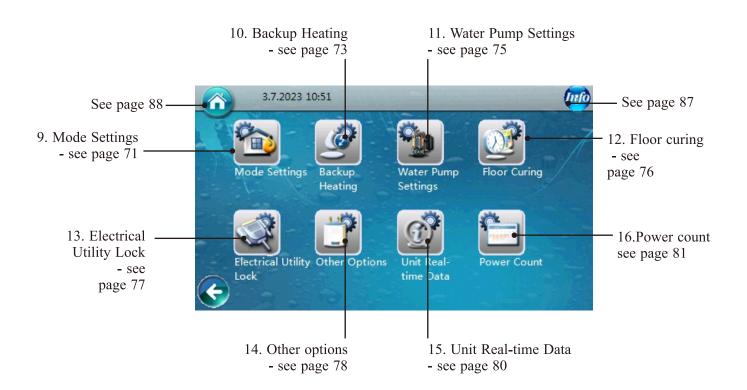
Press to switch unit working mode (Heating, Cooling, Hot water, Auto). In Auto mode, unit switch its working mode between cooling, heating and sanitary hot water automatically according to setting.





H. Setting: Press to enter into setting menu



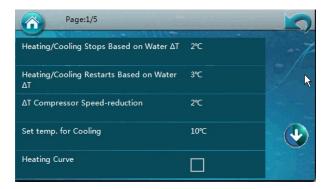


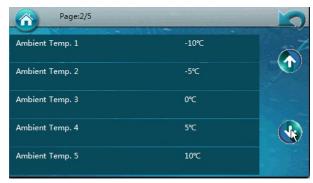


2. Operation Instruction

1. Heating/Cooling Circuit 1













1. Heating & Cooling Settings 1, HC/CC 1

- 1.01) Heating or Cooling Stops based on Water ΔT
- 1.02) Heating or Cooling Stops based on Water ΔT
- ◆ 1.01: This is to set a temperature to stop unit. Unit stops operation when [Tset+1.01] in heating operation, or [Tset-1.01] in cooling operation is reached.
- ♦ 1.02: This is to set a temperature to re-start unit. Unit starts operation again when water temp. drops below [Tset-1.02] in heating operation or increases over [Tset+1.02] in cooling operation.
- lack Both the set values are based on \triangle T.
- ♦ For example, in heating mode, if Tset=48, while $1.01=2^{\circ}$ C, and $1.02=1^{\circ}$ C, when the actual water temperature is higher than 50° C (Tset+1.01), unit stops. When unit stops and the actual water temperature drops lower than 47° C [Tset-1.02], unit will restart.

1.03) △T Compressor Speed-Reduction

This parameter is used to set a temperature, at which compressor starts to slow down its speed. Also, the set value is based on ΔT .

Compressor always works with its maximum allowable speed, if actual water temperature is lower than [Tset-1.03] (in heating mode) or higher than [Tset+1.03] (in cooling mode).

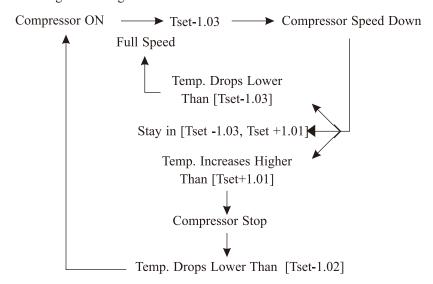
When actual temperature is between [Tset-1.03, Tset] wheating mode or [Tset, Tset+1.03] in cooling mode, compressor will adjust its working speed, to balance the total heating output and system load.

This setting is to keep a balance between comfort and energy saving. If this value is set too big even if the room is not warm (or cool) enough, compressor will slow down its speed quite soon to save energy. If this value is set too small, even if the room is warm (or cool) enough, compressor will slow down its speed quite late, which consumes more power.

It's more like a setting that tells the heat pump unit which temperature range you'd prefer to have the heat pump stayed in.

For example, in heating mode, if Tset= 48° C, and $1.03=2^{\circ}$ C, compressor will work as hard as possible to get 46° C as soon as possible. Then compressor will lower its speed. If even the compressor works in its lowest allowable speed, but actual water temperature still goes over [Tset+1.01], unit stops.

Working In Heating



1.04) Set Temp. For Cooling

Set an ideal water temperature for cooling via this parameter.

1.05) Heating Curve Function

Set whether heating curve function is needed or not.

If heating curve function is not needed, set 1.05=OFF, and then you can set a fixed water temp. under heating mode via parameter 1.19 "Set Temp For Heating"

1.06~1.15) Set The Heating Curve

1.06) Ambient Temp. 1

1.07) Ambient Temp. 2

1.08) Ambient Temp. 3

1.09) Ambient Temp. 4

1.10) Ambient Temp. 5

1.11) Water Temp. A/Ambient Temp. 1

1.12) Water Temp. B/Ambient Temp. 2

1.13) Water Temp. C/Ambient Temp. 3

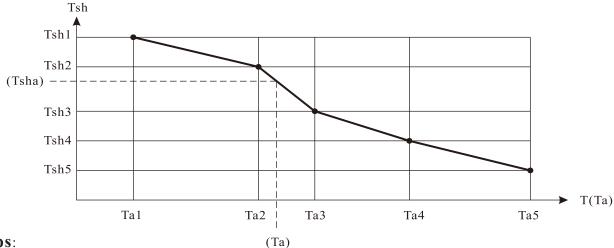
1.14) Water Temp. D/Ambient Temp. 4

1.15) Water Temp. E/Ambient Temp. 5

When 1.05=ON, user can set a heating curve which fits his house, by adjusting the settings of parameter $1.06\sim1.05$

Parameter 1.06~1.10 is used to set 5 different ambient temperatures; while parameter 1.11~1.15 is used to set 5 corresponding set water temperatures VS these 5 ambient temperatures. Then the controller will create a heating curve according to these settings, and try to reach the

Then the controller will create a heating curve according to these settings, and try to reach the set water temperature automatically according to actual ambient temperature.



Tips:

Heating curve function is based on the factor that the lower the ambient, the higher house heating water temperature needs to be. This heating curve function can help the heat pump unit gain a higher COP, as well as make the house more comfortable.

As house insulation level and people's sense of cold may vary from one another, the factory-set curve may not suit you the best. You can set one curve according to your need.

If you feel too hot, you can lower the settings of water temperatures (parameter $1.11\sim1.15$), which correspond to the ambient temperature parameters $(1.06\sim1.10)$. If you feel too cold, then adjust these settings a little higher. You can also adjust the ambient temperature settings if you think the factory settings are not perfect for your need.

1.16~1.18) Water Temp. Setting Adjustment Function

These three parameters work together to gain an ideal water temperature for an ideal room temperature. When this function is ON, unit will adjust the set water temperature (a set value or calculated value via heating curve), according to the difference between actual room temperature and idea room temperature.

1.16) Room temp. effect on Heating Curve: Turn ON or OFF this function.

- 1.17) Idea Room temp. in Heating: Set an ideal room temperature in heating. When in Room Temperature Control mode, this parameter will also be the Room Set Temperature.
- 1.18) Idea Room temp. in Cooling: Set an ideal room temperature in cooling. When in Room Temperature Control mode, this parameter will also be the Room Set Temperature.

For example

If 1.16 = ON, unit works in heating mode.

If water set temperature in the heating curve is 35° C.

If actual room temperature is 27° C, while parameter 1.17 (Ideal Room Temp. in Heating Mode) is set to 22 °C, then the unit will deduct $(27^{\circ}\text{C} - 22^{\circ}\text{C}) = 5^{\circ}\text{C}$ from water set temperature, which means unit will take 30 °C as the set water temperature.

1.19) Set Temperature For Heating

If heating curve function is OFF, a fixed water temperature for heating can be set via "Set Temp For Heating".

1. 20) Low Temperature Limit

1. 21) High Temperature Limit

These two parameters are used by the installer, to set the set temperature range for circuit 1 for safety purpose.

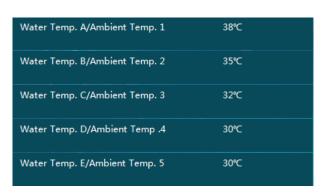
1. 22) Mixing Valve

Set whether circuit 1 has a mixing valve connected or not. For more details, please refers to chapter 2.1.4.

2. Operation Instruction

2. Heating / Cooling Circuit 2





Heating <u>c</u> ooling Circuit 2	
Set temp. For Cooling	15℃
Set Temp. for Heating (without heating curve)	35℃
Mixing Valve	
Heating Curve	

High Temperature Limit	55℃
Low Temperature Limit	

2.01) Heating&cooling Circuit 2

Set whether the system has the second circuit.

2.02) Set Temp For Cooling

Set the set temperature for cooling operation of circuit 2.

2.03) Set Temp For Heating

If heating curve function is disabled for circuit 2, a fixed value of set water temperature in heating mode can be set here.

2.04) With/Without Mixing Valve 2

Set whether circuit2 has a mixing valve connected. For more details, please refers to chapter 2.1.5 **2.05) Heating Curve**

Turn ON/OFF of heating curve function for circuit 2.

- 2.06) Water Temp. A/Ambient Temp. 1
- 2.07) Water Temp. B/Ambient Temp. 2
- 2.08) Water Temp. C/Ambient Temp. 3
- 2.09) Water Temp. D/Ambient Temp. 4
- 2.10) Water Temp. E/Ambient Temp. 5

Temperature set here is water temperature, it is based on the same ambient temperature settings for circuit 1, parameters 1.06~1.10.

Temperature settings of the heating operation for circuit 2 VS ambient temperatures. Controller will create a heating curve for secondary heating system according to these settings. If parameter 2.05 is OFF, only 2.03 needs setting, and unit will take this set value as fixed set water temperature for secondary heating system.

2.11) High Temperature Limit

2.12) Low Temperature Limit

These two parameters are used by the installer, to set the set temperature range for circuit 2 for safety purpose.



2. Operation Instruction

3. DHW Settings



Setpoint DHW	50℃
DHW Restart ΔT Setting	5°C
Shifting Priority	
Shifting Priority Stating Temp.	15℃
Sanitary Water Min. Working Hours	30Min
Heating Max. Working Hours	90Min
Allowable temp Drift in Heating	6℃
DHW Backup Heater for Shifting Priority	

3.01) Setpoint DHW

Set temperature for sanitary hot water.

3.02) DHW Restart ΔT Setting

Heat pump unit will start working for sanitary hot water again, after temperature drops below Tset-3.02 here.

3.03) Shifting Priority

Turn ON/OFF this function.

Air to water heat pump is an equipment that absorbs heat from surrounding air, and transfers it to water. The lower the ambient temperature is, the less heat the unit absorbs. This makes the unit heating capacity and efficiency drop when ambient temperature drops. The unit takes longer time to heat up the sanitary hot water. However, the lower the ambient temperature is, the more heat the house demands. If the unit does not provide enough heat while it is working for hot water, the temperature inside the house may drop too much, and people in it feel uncomfortable. So parameters $3.03 \sim 3.08$ try to divide the working time for sanitary hot water into several cycles, after ambient temperature drops below a set value. When this function is ON, AH (Auxiliary Heater) or HWTBH (Hot Water Tank Back-up Heater) or both, depending on their priority, will work individually or together to enhance heat pump's capacity in sanitary hot water mode to heat up the water as soon as possible.

3.04) Shifting Priority Starting Temp.

Set an ambient temperature below which this function starts to work. When shifting priority function is activated, heat pump will try to find a balance between DHW and Heating operation after ambient temperature drops below this temperature.

3.05) Sanitary Water Min. Working Hours

Set the minimum working period for sanitary hot water mode.

3.06) Heating Max. Working Hours

Set the maximum working period for heating mode, after unit enters into heating mode.

3.07) Allowable Temp Drift in Heating

Set Allowable temperature drift in heating mode.

3.08) DHW Backup Heater for Shifting Priority

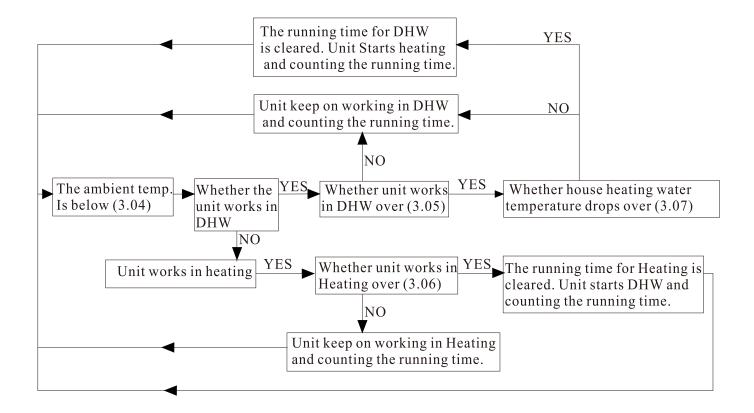
Working mode of HWTBH (Hot Water Tank Back-up Heater) in this function. If this parameter is set ON, when heat pump is switching to house heating, HWTBH will keep on working to help the unit heat up hot water as soon as possible.



2. Operation Instruction

If shifting priority function is ON, and ambient temperature is lower than [3.04], unit works as shown below:

House heating water under water temperature



4

Use

2. Operation Instruction

4. DHW Storage



Sanitary Hot Water Storage Function	
Sanitary Hot Water Storage Timer	
Reheating Function	
Reheating Function Timer	
Reheating Set Temp.	35℃
Reheating Restart ΔT Setting	10℃

Sanitary Hot Water Storage Function

After showers, house usually needs only medium temperature sanitary hot water in day time. This function is used to store high temperature sanitary hot water in low demand time (mid-night, or day time of working days), and reheat the water to medium temperature out of this time period.

4.01) Sanitary Hot Water Storage Function

Turn ON/OFF this function.

4.02) Sanitary Hot Water Storage Timer

Set a working time period for this function, and the unit starts to work towards sanitary hot water set temperature in parameter 3.01 within the set time range.



4.03) Reheating Function

Turn ON/OFF reheat function.

4.04) Reheating Function Timer

Set a working time period for reheat function, and within this time period, unit will work with a lower set value for DHW (value set in parameter 4.05). Different time period for every day in a week can be set.



2. Operation Instruction

4.05) Reheating Set Temp.

Set a lower set value for DHW operation. Unit will work with this set value when reheating function is activated in the set time period (time period set in parameter 4.04).

4.06) Reheating Restart ΔT Setting

Set "reheat restart" water ΔT . When water temperature drops below ΔT based on reheat set temperature within the set reheating time period, unit restarts.

5. Reduced Setpoint For Heating





Reduced Setpoint Function: Sometimes the house heating demand maybe lower than normal, like during sleep period or working time. In this way, a reduced value based on standard set value can be set here for better efficiency of the whole system.

Quiet Operation: Also, for a better noise issue, a Quiet Operation can be also set in this menu. After activating this function and setting the time period for quiet operation, unit will try to reduce its noise level.

Note: Unit efficiency in quiet operation mode will be lower than standard working mode.

5.01) Reduced Setpoint

Turn ON/OFF Reduced Setpoint function.

5.02) Temp. Drop/Rise

Set temperature drop (in heating) or increase (in cooling) based on standard set temperature during Reduced Setpoint operation.

5.03) Timer for Reduced Setpoint Function

Set a working time period for Reduced Setpoint Function.

Different time periods for every day in a week can be set.

5.04 Quiet Operation

Turn ON/OFF Quiet Operation function.

5.05) Allowable Temp. Drifting

Set allowable temperature drift during Quiet Operation.

When the unit works in quiet mode, its output may drop because both fan and compressor may need to work in lower speed. However, temperature in the system may drop (in heating) or increase (in cooling) too much due to the lower output. So when actual temperature drift from the standard set value is more than the ΔT set value set here, unit will end this quiet operation, to ensure comfortable house temperature.

5.06) Timer for Quiet Operation

Set a working time period for Reduced Setpoint function Different time periods for every day in a week can be set.

2. Operation Instruction

6. Anti-Legionella Function



If user uses sanitary hot water directly out from the HWT (hot water tank), for the health purpose, it's requested that he needs to heat up the water inside the tank over 60° C for anti-legionella purpose once a week.

Note: Please always refers to local regulation for a correct usage of this function.

6.01) Anti-Legionella Program

Turn ON/OFF Anti-Legionella function.

6.02) Day and Time

Set at which time in which weekday(s) for the start of anti-legionella operation.

6.03) Setpoint

Set the target sanitary hot water temperature for anti-legionella. Please refers to the local regulation for the correct setting of this temperature.

6.04) Duration

Set for how long the unit should try to keep this set high temperature, to ensure all bacteria in the shower water tank can be killed.

6.05) Finish Time

Set an ending time for this anti-egionella function, even it is not finished successfully. This time should be longer than what it is set in parameter 6.04.

2. Operation Instruction

7. Vacation Mode



Vacation Mode	
Sanitary Hot Water temp. Drop during Vacation Mode	20℃
Heating Water temp. Drop during Vacation Mode	20℃
Vacation Start Date	1.1.2015
Vacation Finish Date	1.2.2015

If you need to be away from house for some days, you can use this Vacation Mode function to reduce the set temperatures for both sanitary hot water and house heating, to save more energy.

7.01) Vacation Mode

Turn ON/OFF Vacation Mode.

7.02) Sanitary Hot Water Temp. Drop During Vacation Mode

Set a temperature drop for sanitary hot water based on standard DHW set value during the set time period for vacation mode.

7.03) Heating Water Temp. Drop During Vacation Mode

Set a temperature drop for heating based on standard DHW set value during the set time period for vacation mode.

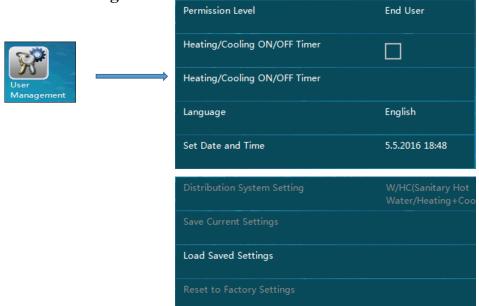
7.04) Vacation Start Date

Set the date that vacation starts.

7.05) Vacation Finish Date

Set the date that vacation finishes.

8. User Management



8.01) Permission Level

For the safety of the product, some parameters can only be adjusted under installer's permission level. The permission level can be changed in this menu. A password is needed for activating the installer's permission level.

8.02) Heating/Cooling ON/OFF Timer

To turn ON/OFF the timer function for heating/cooling operation.

8.03) Heating/Cooling ON/OFF Timer

Set the ON and OFF timer for the heating/cooling operation. Different time periods for every weekdays in a week can be set.



2. Operation Instruction

8.04) Language

Set system language.

8.05) Set Date and Time

Set system clock date and time.

8. 06) Distribution System Setting

The unit is default set to have 3-way motorized valve inside the unit, which has different flow directions for sanitary hot water/cooling+heating mode.

If user needs to have sanitary hot water and heating on the same distribution system, he can set this parameter to "Hot Water+Heating/Cooling".

Note: If it is set to "Sanitary Hot Water+Heating/Cooling", temperature sensor for sanitary hot water (Tw) will be used for the control of heating operation also. Please place it either inside an ideal position in Hot Water Tank.

8.07) Save Current Settings

This parameter is used by installer to save the current settings as "Installer Settings", so the customer can load the saved settings into the system, when needed.

8.08) Load Saved Settings

Loaded the saved "Installer Settings".

8.09) Reset to Factory Settings

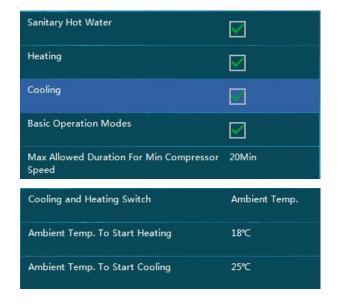
Reset the whole system back to factory default settings.

Note: Saved "Installer Settings" will be cleared.

Note: Most of above menus and parameters are designed for installer only. They should only be adjusted by installer or professional customer under the instruction of installer, otherwise malfunction of the unit may happen.

9. Mode Settings





9.01) Sanitary Hot Water

Set whether the system has sanitary hot water circuit or not. When unit works in Sanitary Water mode, 3-way motorized valve will guide water to HWT automatically.

9.02) Heating

Set whether the system has water circuit for house heating purpose or not. When unit works in heating mode, 3-way motorized valve will guide water to heating circuit automatically.

9.03) Cooling

Set whether the system has water circuit for house cooling purpose or not. When unit works in cooling mode,3-way motorized valve will guide water to cooling circuit automatically.

Note: As whether the system can work in hot water, heating or cooling mode depend quite much on the distribution system, these setting can only be done under installer level, to ensure the safety of the distribution system.

9.04) Basic Operation Mode

This parameter is used to set the basic operation modes, as "Water Temperature Control" or "Room Temperature Control".

When "Basic Operation Mode" is activated, unit takes room temperature as control object. When "Basic Operation Mode" is not activated, unit takes water temperature as control object. Heating or cooling function take water as the control object as default. However when a room temperature sensor is connected to the unit and a more precise control of room temperature where the sensor is placed is preferred, "Room Temperature Control" mode can be selected.

Note: When "Room Temperature Control" mode is selected, system will not operate under the heating curve function and actual water temperature may swing significantly.

2. Operation Instruction

9.05) Max Allowed Duration For Min Compressor Speed

When unit output is higher than demand, compressor speed will be reduced. If compressor has continuously worked in minimum compressor speed for over time set via "Max Allowed Duration For Min Compressor Speed", unit stops.

9.06) Cooling and Heating Switch

This function is for having the unit start cooling or heating operation automatically, according to:

- ◆ If setting = "Ambient Temp", system will automatically choose cooling or heating operation based on the outdoor ambient temperature, compared with parameter set in 9.07 and 9.08.
- ◆ If setting = "External Signal Control", an external room thermostat or central control system in the building can control the cooling or heating requirements by connecting it to the respective signal ports.

The signals are simple 1-0 (on-off) signal. If cooling port receives the signal, the system switches to cooling; If heating port receives the signal, the system switches to heating. When neither port receives the signal, the system stays in standby mode.

◆ If setting = "Ambient Temp.+External Signal Control", unit will take both the ambient temperature and external signal into consideration for cooling or heating mode selection.

Note: If parameter is set to OFF, auto switch function is not activated. Then make sure that parameter (Heating Water Circuit) and (Cooling Water Circuit) are not set to ON simultaneously, as the system can not determine actual requirement, due to mode conflict.

To avoid mode conflict, if "External Signal Control" is used to take control, please ensure that the external signal will not be activated at the cooling and heating ports at the same time.

9.07) Ambient Temp. To Start Heating

This parameter is used to set the ambient temperature to start the heating operation.

For example, if default value is 18° C, the system will start heating operation automatically when ambient temperature is lower than 18° C.

The setting is only available when parameter "Cooling and Heating Switch "="Ambient Temp. "Or "Ambient Temp.+External Signal Control".

9.08) Ambient Temp. To Start Cooling

This parameter is used to set the ambient temperature to start the cooling operation.

For example, if set value is 28° C, the system will start heating operation automatically when ambient temperature is higher than 28° C.

The setting is only available when parameter "Cooling and Heating Switch"="Ambient Temp. Or "Ambient Temp.+External Signal Control".

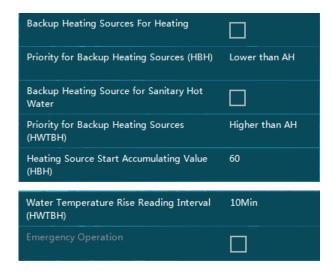
Note: In order to avoid short cycling between different modes, unit will also take the average temperature in the past time for reference of choosing the working mode.

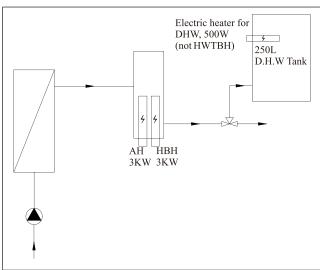


2. Operation Instruction

10. Backup Heating







- ◆ AH----Auxiliary Heater inside the indoor unit
- ♦ **HBH---**Heating Back-up Heater
- ♦ HWTBH---Hot Water Tank Back-up Heater HWTBH is external back up heater for DHW. If it is connected to "HWTBH signal" in wiring diagram, HWTBH can be controlled by heat pump controller.

10.01) Backup Heating Sources For Heating

Set whether the system has HBH (Heating Back-up Heater).

10.02) Priority for Backup Heating Sources (HBH)

Set the priority of HBH compared with unit AH (Auxiliary Electric Heater inside the indoor unit). When unit works in heating, if heat pump unit can't provide enough power, it will turn on AH or HBH (which set to have the higher priority) automatically. If after AH or HBH is working, that the total output power is still not big enough, unit will turn on the lower priority Backup Heating Source also.

10.03) Backup Heating Source for Sanitary Hot Water

Set whether the system has HWTBH (Hot Water Tank Back-up Heater).

10.04) Priority for Backup Heating Sources (HWTBH)

Set the priority of HWTBH compared with unit AH (Auxiliary Electric Heater inside the indoor unit). When unit works in hot water, if heat pump unit can't provide enough power, it will turn on AH or HWTBH (which set to have the higher priority) automatically. If after AH or HWTBH is working, that the total output power is still not big enough, unit will turn on the lower priority Backup Heating Source also

10.05) External Heating Source Start Accumulating Value

Accumulated Value between operation time VS set temp. to start other heating source for heating operation.



2. Operation Instruction

This is for adjusting how fast Backup Heating Sources for heating operation will be turned ON if heat pump unit can't provide enough power. The bigger the value is set, longer time it takes to start the Backup Heating Sources if heat pump capacity is not enough.

10.06) Water Temperature Rise Reading Interval

Time interval for checking the temperature increase when unit works in DHW mode. If temperature increases too slow during this set interval time, unit will activate other heating source for DHW operation.

The smaller the value is set, unit is more likely to activate AH or HWTBH for a fast heating of DHW.

Backup Heating for DHW

If system has no HWTBH (set via parameter 10.03), or HWTBH has lower priority than AH (set via parameter 10.04):

- ◆ If heat pump capacity is not enough to heat up DHW fast enough, unit starts AH. If after AH starts, it still cannot heat up DHW fast enough, HWTBH starts.
- ♦ When the set and actual water temperature is higher than heat pump maximum allowable water temperature, heat pump stops and unit starts AH. If after AH starts, hot water temperature still increases too slow, HWTBH starts.

If system has HWTBH (set via parameter 10.03), and HWTBH has higher priority than AH (set via parameter 10.04):

If system has HWTBH (set via parameter 10.03), and HWTBH has higher priority than AH (set via parameter 10.04):

- ♦ When the set and actual water temperature is higher than heat pump maximum allowable water temperature, HWTBH works ALONE for DHW while heat pump unit will work in heating or cooling mode according to demand.
- ♦ When actual water temperature is lower than heat pump maximum allowable wate temperature heat pump works in hot water mode. If heat pump capacity is not enough to heat up DHW fast enough, unit starts HWTBH. If after HWTBH starts, hot water temperature still increases too slow, AH starts.

Under shifting priority operation, according to parameter 3.08, AH or AH+HWTBH work together with heat pump to heat sanitary hot water to the set value as soon as possible, so heat pump unit can concentrate on heating mode afterwards.

10.07) Emergency Operation

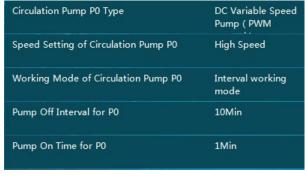
When heat pump failed to work, whether the unit should turn ON the back-up heating system automatically.

Note: If this function is activated, customer should check the working status of heat pump unit occasionally, to ensure heat pump unit is functioning well.

2. Operation Instruction

11. Water Pump Settings





Buffer Tank	
P1 for Heating Operation	
P1 for Cooling Operation	
P1 with High Temp. Demand	
P2 for Heating Operation	

P2 for Cooling Operation	
P2 with High Temp. Demand	

11.01) Circulation Pump P0 Type

This is to set the type of circulation pump inside the unit, P0.

11.02) Speed Setting of Circulation Pump P0

This is to set the working speed of circulation pump inside the unit, P0.

11.03) Working Mode of Circulation Pump P0

This is to set the working mode of circulation pump for cooling/heating operation inside the unit, P0.

P0 can work as the following settings:

- 1. Interval working mode. In this setting, P0 stops after compressor stops, but runs for a while after stops for an interval period.
- 2. ON constantly. P0 will work constantly even if compressor stops after reaching the set temperature.
- 3. OFF with compressor. It means P0 stops after compressor stops.

11.04) Pump OFF Interval

11.05) Pump On Time

If unit circulation pump P0 working mode is set to "Interval working mode", that means circulation pump stops after compressor stops, but after it stops, it will runs for [11.5] minutes after stops for every [11.4] minutes interval time.

11.06) Buffer Tank

11.07) P1 for Heating Operation

11.08) P1 for Cooling Operation

11.09) P1 with High Temp. Demand

11.10) P2 for Heating Operation

11.11) P2 for Cooling Operation

11.12) P2 with High Temp. Demand

These parameters are used for setting the working of external circulation pump P1 and P2, for heating/cooling circuit, $(HC/CC\ 1)$ and heating/cooling circuit, $(HC/CC\ 2)$.

For more details, please refers to chapter 2.1.3~2.1.5.

12. Floor Curing





After initial Installation or Long Time Non-operation, a floor heating system may be very wet in the concrete. Most of the heating capacity from heat pump unit is consumed to dry up the water in the concrete for its evaporation. This floor curing function is used to dry the floor to ensure the safety of heat pump system.

12.01) Floor Curing

Turn ON/OFF this function. For a newly-built floor heating system, floor must be cured before setting the heat pump into standard working mode.

12.02) Floor Curing Temperature Setting Stage 1

12.03) Floor Curing Operation Duration Stage 1

Set temperature and lasting time for first-stage of Floor Curing operation.

12.04) Floor Curing Temperature Setting Stage 2

12.05) Floor Curing Operation Duration Stage 2

Set temperature and lasting time for second-stage of Floor Curing operation.

12.06) Floor Curing Running Hours

12.07) Highest Water Temp. in Floor Curing Operation

Three two values are operation data during floor curing operation. Unit will take down the operation time and highest water temperature the system has reached during Floor Curing operation.

Note: After Floor Curing operation is finished, if water temperature inside the distribution system is still far below the set value of [12.4], it means there has still some water inside the concrete of floor heating system, thus Floor Curing function should be turned ON again, until temperature can increase over [12.4].

13. Electrical Utility Lock



Some electricity companies offer a special rate to the houses who lowered their power consumption during peak time. When peak time comes, electricity company will send an ON or OFF signal to every house, indicating that they hope the house owners to turn OFF some electric equipments.

This system can be connected to the unit if the unit is supposed to stop working during this period, and use the following parameter settings to activate this function.

13.01) Electrical Utility Lock

Set ON/OFF Electrical Utility Lock function.

13.02) Operation Signal for Electrical Utility Lock

Set the type of signal from electricity company. "Normally Open" means when unit can work as normal when it gets ON signal; the unit should stop working when it receives a OFF signal; "Normally Close" means the opposite.

13.03) HBH During Electrical Utility Lock

Set whether turn on HBH (Heating Back-up Heater), when it is blocked by Electrical Utility Lock e.g. gas boiler.

13.04) Working Mode of Pump During Electrical Utility Lock

Set the working of circulation pump when unit is blocked by Electrical Utility Lock. If it's activated, the circulation pump will keep on working when compressor stops. If it's not activated, the circulation pump will stop working when compressor stops.

2. Operation Instruction

14. Other Options





Motorized Diverting Valve switching time	1Min
Power On Time for Motorized Diverting Valve	1Min
Refrigerant Recycle Function	OS CONTRACT
Control Panel Backlight Light	Allways ON
Exit System	
Mode Switch during Defrosting	
Fan Speed Limit	100%

14.01) Motorized Diverting Valve Switching Time

Set how many minutes as switching time of the motorized diverting valve spending on switching the water flow fully between DHW and Heating/Cooling circuit.

Note: This parameter must comply with the motorized diverting valve. Otherwise unit may not be able to work due to not enough water flow rate.

14.02) Power On Time for Motorized Diverting Valve

Set how long the motorized diverting valve should be powered, for switching the water flow fully between DHW and Heating/Cooling circuit.

14.03) Refrigerant Recycle

This function can be used by installers to recycle the refrigerant in the complete system into condensing unit for service purpose. When it is activated, unit will be forced to work in cooling operation for some time, to push all refrigerant back to condensing unit.

14.04) Control Panel Backlight

Set the backlight touch screen operation panel to be "Always on" or how long before it becomes off for energy saving.

14.05) Exit System

Exit from unit program and returns to WINCE operation system. This is used for software updating.

2. Operation Instruction

14.06) Ambient Temp. to activate first class anti-freezing

14.07) Ambient Temp. to activate second class anti-freezing

14.08) Ambient Temp. to stop second class anti-freezing

14.09) Water Temp. to activate second class anti-freezing

14.10) Water Temp. to stop second class anti-freezing

These parameters are used for setting the anti-freezing protection of the unit in winter time, when unit is powered but turned OFF.

When ambient temperature is lower than fist class anti-freezing starting ambient temperature, unit will circulate the water in the system at interval for anti-freezing.

When ambient temperature drops below second class anti-freezing starting ambient Temperature, heat pump unit will start either compressor or backup heating sources to maintain the water temp. within the range "Water Temp. to activate second class anti-freezing" and "Water Temp. To stop second class anti-freezing".

Note: This function is provided to the customer FREE OF CHARGE for helping their house heating and DHW water system free from freezing up. Customer should always have his own protection system for preventing the water system from freezing up. We have no responsibility or obligation if any damage has caused by water freezing.

14.11) Mode Switch During Defrosting

If water temperature is too low, the condenser may have the risk of freezing up and cause damage the complete refrigerant system. Thus, if water temperature in current working mode is too low for defrosting, unit will check the water temperature in other circuit. If the water temp. in other circuit is good enough for defrosting, it will switch the water flow to this circuit for deforsting operation automatically.

If there is no other circuit, or the water temp in other circuit is also not high enough for defrosting, unit will stop defrosting and automatically lift up the set water temperature, preparing for the next defrosting cycle.

If defrosting failed for over three times continuously, unit stops and can only be recovered by re-powering the machine. Please check the water system at this moment to ensure everything works properly before re-powering the unit.

Note: This function can only work with outdoor software higher than AC13I20.WP.V004_T01 or AC13I17.WP.V009_T01, otherwise this function will interrupt the working of the machine during defrosting all the time.

14.12) Fan Speed Limit

This function is for reducing the fan speed in order to reduce the noise, however it would reduce the performance of the heat pump at the same time. The fan speed limitation can be set at down to two levels 95% and 90%. This function is not recommended unless the noise is strongly complained by customer's neighbor.

15. Unit Real-time Data



This menu is designed for viewing the running data of the system. Following parameters that are related to the working of the system can be viewed in this menu:

- 01): Control System Version No
- 02): Database Version
- 03): Heat Exchanger Water Outlet Temperature-Indoor Tuo
- 04): Heat Exchanger Water Return Temperature-Indoor Tui
- 05): Indoor Coil Temp. Tup
- 06): Sanitary Hot Water Temp.- TW
- 07): Cooling/Heating Water Temp. -TC
- 08): Water Flow Rate
- 09): Compressor Working Speed
- 10): EEV Openings
- 11): Actual Ambient Temp.
- 12): Average Ambient Temp. in 1 Hour
- 13): Average Ambient Temp. in 24 Hour
- 14): High Pressure Pd
- 15): Low Pressure Ps
- 16): Discharge Temp. Td
- 17): Suction Temp. Ts
- 18): Outdoor Coil Temp. Tp
- 19): Source Side Water Inlet temperature (For Water to Water unit only)
- 20): Source Side Water Outlet temperature (For Water to Water unit only)
- 21): Fan Speed
- 22): Fan Speed 2
- 23): Outdoor Unit Working Corrent
- 24): Voltage
- 25): Eeprom Version No.



2. Operation Instruction

16.Power count





This menu is designed for viewing the power consumption and COP (optional) of the heat pump and system.

16.01) Heat pump heating/cooling/DHW capacity

The real-time capacity in the current operating mode (heating, cooling, DHW).

16.02) Heating/cooling/DHW power input

The real-time power consumption in the current operating mode (heating, cooling, DHW).

16.03) COP(EER)

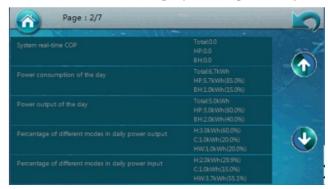
The real-time COP/EER (cooling) in the current operation mode (heating, cooling, DHW).

16.04) System real-time capacity:

The real-time capacity of the whole heat pump system(heat pump & electric heater), i.e. heat pump and electric heater are displayed independently.

16.05) System real-time power input

The real-time power consumption of the whole heat pump system(heat pump & electric heater), i.e. heat pump and electric heater are displayed independently.





16.06) System real-time COP

The real-time COP of the whole heat pump system (heat pump & electric heater), HP for heat pump, BH for electric heater (auxiliary heater AH + heating electric heater HBH + DHW electric heater HWTBH).

16.07) Power consumption of the day

The power consumption of the whole heat pump system.

HP: heat pump power consumption.

BH: Electric heater power consumption. The power consumption of electric heaters are calculated by the turn-on time, and the power output of the corresponding electric heaters are multiplied by the turn-on time to get the capacity.

16.08) Power output of the day

The cumulative heating/cooling/DHW mode power output of the heat pump system on the day.

HP: the output capacity of heat pump on the day;

HB: the total output capacity of electric backup heater on the day.

16.09) Percentage of different modes in daily power output

The percentage of power output by the heat pump in different modes(heating/cooling/DHW) of operation for the day(counting from 0:00 a.m. until 24:00).

H: Heating mode output capacity of the heat pump.

Percentage: Percentage of the heating power output to the total power output for the day.

C: Cooling mode output capacity of the heat pump.

Percentage: Percentage of the cooling power output to the total power output for the day.

HW: DHW mode output capacity of the heat pump.

Percentage: Percentage of the DHW power output to the total power output for the day.

16.10) Percentage of different modes in daily power input

The percentage of power input by the heat pump in different modes(heating/cooling/DHW) of operation for the day(counting from 0:00 a.m. until 24:00).

H: Heating mode power input of the heat pump.

Percentage: Percentage of the heating power input to the total power output for the day.

C: Cooling mode power input of the heat pump.

Percentage: Percentage of the cooling power output to the total power output for the day.

HW: DHW mode power input of the heat pump.

Percentage: Percentage of the DHW power output to the total power output for the day.

16.11) COP of the day

This parameter refers to the ratio of the power output of the day to the power input of the day.

HP: refers to the ratio of the heat pump power output of the day (parameter 16.08) to the power input of the day (parameter 16.07).

BH: refers to the ratio of the electric backup heater power output of the day to the power input of the day (AH+HBH+HWTBH).

H: refers to the ratio of the heating mode power output of the day (parameter 16.09) to the power input of the day (parameter 16.10).

C: refers to the ratio of the cooling mode power output of the day (parameter 16.09) to the power input of the day (parameter 16.10).

HW: refers to the ratio of the DHW mode power output of the day (parameter 16.09) to the power input of the day (parameter 16.10).

16.12) Power consumption of the month

The cumulative power consumption of the unit during the month. The cumulative value of daily power consumption from the first of the month.

HP: the power consumption of heat pump on the month.

BH: the power consumption of electric heater on the month.

16.13) Power output of the month

The cumulative power output of the unit during the month. The cumulative value of daily power output from the first of the month.

HP: The power output of heat pump on the month.



2. Operation Instruction

16.14) Percentage of different modes in monthly power output

This parameter refers to the ratio of monthly (from the first day of the month) different modes cumulative power output to the total power output of the month.

H: Heating mode monthly power output of the heat pump.

Percentage: Percentage of the heating power output to the total power output for the month.

C: Cooling mode monthly power output of the heat pump.

Percentage: Percentage of the cooling power output to the total power output for the month.

HW: DHW mode monthly power output of the heat pump.

Percentage: Percentage of the DHW power output to the total power output for the month.

16.15) Percentage of different modes in monthly power input

This parameter refers to the ratio of monthly (from the first day of the month) different modes cumulative power input to the total power input of the month.

H: Heating mode monthly power input of the heat pump.

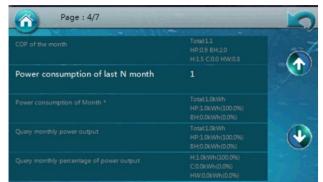
Percentage: Percentage of the heating power input to the total power input for the month.

C: Cooling mode monthly power input of the heat pump.

Percentage: Percentage of the cooling power input to the total power input for the month.

HW: DHW mode monthly power input of the heat pump.

Percentage: Percentage of the DHW power input to the total power input for the month.





16.16) COP for the month

This parameter refers to the ratio of the power output of the month to the power input of the month.

HP: refers to the ratio of the heat pump power output of the month (parameter 16.13) to the power input of the month (parameter 16.12).

BH: refers to the ratio of the electric backup heater power output of the month to the power input of the month (AH+HBH+HWTBH).

H: refers to the ratio of the heating mode power output of the month (parameter 16.14) to the power input of the month (parameter 16.15).

C: refers to the ratio of the cooling mode power output of the month (parameter 16.14) to the power input of the month (parameter 16.15).

HW: refers to the ratio of the DHW mode power output of the month (parameter 16.14) to the power input of the month (parameter 16.15).

16.17) Power consumption of last N month This parameter can query the data of one of the last 24 months. For example: Enter 4 to query data from 4 months ago, enter 12 to query the data from 12 months ago.

16.18) Power consumption of Month *

This parameter displays the query monthly power consumption:

HP: The power consumption of the heat pump N months(enter in parameter 16.17) ago.

BH: The power consumption of the electric backup heater (AH+HBH+HWTBH) N months (enter in parameter 16.17) ago.

16.19) Query monthly power output

This parameter displays the query monthly power output:

HP: The power output of the heat pump N months(enter in parameter 16.17) ago.

HB: The power output of the electric backup heater (AH+HBH+HWTBH) N months (enter in parameter 16.17) ago.

16.20) Query monthly percentage of power output

This parameter refers to the ratio of monthly (from the first day of the queried month) different modes cumulative power output to the total power input of the queried month.

H: Heating mode power output of the heat pump in queried month.

Percentage: Percentage of the heating power output to the total power output for the queried month.

C: Cooling mode power output of the heat pump in queried month.

Percentage: Percentage of the cooling power output to the total power output for the queried month.

HW: DHW mode power output of the heat pump in queried month.

Percentage: Percentage of the DHW power output to the total power output for the queried month.

16.21) Query monthly percentage of power input

This parameter refers to the ratio of monthly (from the first day of the queried month) different modes cumulative power input to the total power input of the queried month.

H: Heating mode power input of the heat pump in queried month.

Percentage: Percentage of the heating power input to the total power input for the queried month.

C: Cooling mode power input of the heat pump in queried month.

Percentage: Percentage of the cooling power input to the total power input for the queried month.

HW: DHW mode power input of the heat pump in queried month.

Percentage: Percentage of the DHW power input to the total power input for the queried month.

16.22) Query monthly COP

This parameter refers to the ratio of the power output of the queried month to the power input of the queried month.

HP: refers to the ratio of the heat pump power output of the queried month (parameter 16.19) to the power input of the queried month (parameter 16.18).

BH: refers to the ratio of the electric backup heater power output of the queried month to the power input of the queried month (AH+HBH+HWTBH).

H: refers to the ratio of the heating mode power output of the queried month (parameter 16.20) to the power input of the month (parameter 16.21).

C: refers to the ratio of the cooling mode power output of the queried month (parameter 16.20) to the power input of the queried month (parameter 16.21).

HW: refers to the ratio of the DHW mode power output of the queried month (parameter 16.20) to the power input of the queried month (parameter 16.21).

16.23) Power consumption of the year

The cumulative power consumption of the unit during the year. The cumulative value of daily power consumption from the first of the year.

HP: the power consumption of heat pump in this year.

BH: the power consumption of electric heater in this year.

16.24) Power output of the year

The cumulative power output of the unit during the year. The cumulative value of daily power output from the first of the year.

HP: The power output of heat pump in this year.

HB: The power output of electric heater in this year.

2. Operation Instruction

16.25) Percentage of different modes in the year power output

This parameter refers to the ratio of yearly(from the first day of the year) different modes cumulative power output to the total power output in this year.

H: Heating mode yearly power output of the heat pump.

Percentage: Percentage of the heating power output to the total power output in this year.

C: Cooling mode yearly power output of the heat pump.

Percentage: Percentage of the cooling power output to the total power output in this year.

HW: DHW mode yearly power output of the heat pump.

Percentage: Percentage of the DHW power output to the total power output in this year.





16.26) Percentage of different modes in the year power input

This parameter refers to the ratio of yearly (from the first day of the year) different modes cumulative power input to the total power input in this year.

H: Heating mode yearly power input of the heat pump.

Percentage: Percentage of the heating power input to the total power input in this year.

C: Cooling mode yearly power input of the heat pump.

Percentage: Percentage of the cooling power input to the total power input in this year.

HW: DHW mode yearly power input of the heat pump.

Percentage: Percentage of the DHW power input to the total power input in this year.

16.27) COP of the year

This parameter refers to the ratio of the power output of the year to the power input of the year.

HP: refers to the ratio of the heat pump power output of the year (parameter 16.24) to the power input of the queried month (parameter 16.23).

BH: refers to the ratio of the electric backup heater power output of the year to the power input of the year (AH+HBH+HWTBH).

H: refers to the ratio of the heating mode power output of the year (parameter 16.25) to the power input of the year (parameter 16.26).

C: refers to the ratio of the cooling mode power output of the year (parameter 16.25) to the power input of the year (parameter 16.26).

HW: refers to the ratio of the DHW mode power output of the year (parameter 16.25) to the power input of the year (parameter 16.26).

16.28) Power consumption of last year

The cumulative power consumption of the unit during the last year. The cumulative value of daily power consumption from the first of the last year.

HP: the power consumption of heat pump in the last year.

BH: the power consumption of electric heater in the last year.

16.29) Power output of last year

The cumulative power output of the unit during the last year. The cumulative value of daily power output from the first of the last year.

HP: The power output of heat pump in the last year.

HB: The power output of electric heater in the last year.

16.30) Percentage of different modes in last year power output

This parameter refers to the ratio of the previous year (from the first day of the last year) different modes cumulative power output to the total power output in the last year.

H: Heating mode power output of the heat pump in the last year.

Percentage: Percentage of the heating power output to the total power output in the last year.

C: Cooling mode power output of the heat pump in the last year.

Percentage: Percentage of the cooling power output to the total power output in the last year.

HW: DHW mode power output of the heat pump in the last year.

Percentage: Percentage of the DHW power output to the total power output in the last year.

16.31) Percentage of different modes in last year power input

This parameter refers to the ratio of the power output of the last year to the power input of the last year. HP: refers to the ratio of the heat pump power output of the year (parameter 16.29) to the power input of the queried month (parameter 16.28).

BH: refers to the ratio of the electric backup heater power output of the year to the power input of the year (AH+HBH+HWTBH).

H: refers to the ratio of the heating mode power output of the year (parameter 16.30) to the power input of the year (parameter 16.31).

C: refers to the ratio of the cooling mode power output of the year (parameter 16.30) to the power input of the year (parameter 16.31).

HW: refers to the ratio of the DHW mode power output of the year (parameter 16.30) to the power input of the year (parameter 16.31).

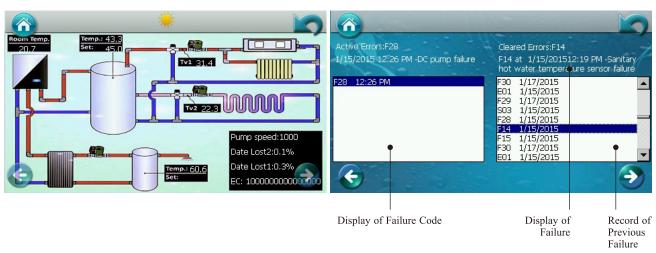


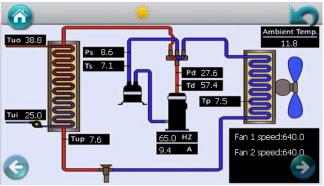
2. Operation Instruction

Info

Press "Info" to view water system and water system working status. -----









TW----Water temperature for Sanitary hot water tank

TC----Water temperature for buffer tank

TR----Room temperature

TA----Ambient temperature



2. Operation Instruction

Home

Home: Press this button at any page, operation panel goes back to home page.---1



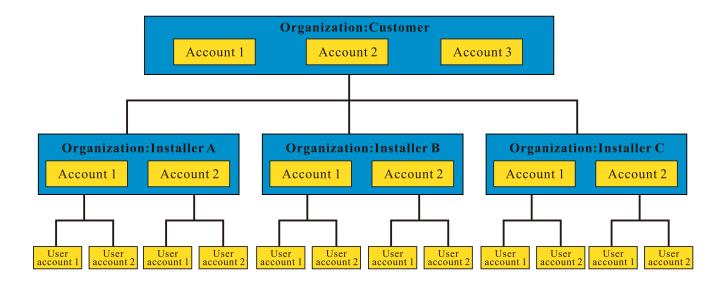




4.3. Website usages

4.3.1. New website application

Before create account, please understand two different concepts, organization and account. Please refer to below network.



1. Organization:

The framework are two layers, customer level and installer level.

2 Accounts

Only after create the organization, you can create accounts for each layer and end users.

3. Restrictions:

- 1. Customer level
- 1.1 There is only one customer level of organization, and it is the administrator of the full framework.
- 1.2 You can create different customer accounts for different employees to organize the whole page, they have same restrictions for all appliances which under this organization.
- 1.3 With this account, you can create more than one installer level of accounts.
- 1.4 With this account, you can view or edit settings of any appliances which under this organization.

2. Installer level

- 2.1 The account of installer is created by the customer level. Even if company do not have installer level, you still need to create one installer level of organization and account. Because account of end user can only bind to the installer account.
- 2.2 With this account, you can create more than one end user level of accounts.
- 2.3 With this account, you can view or change the units settings of any end user under this installer account.

3. User level

- 3.1 The account of end user can be created by installer level or customer level.
- 3.2 Each account of end user can bind to one or more sets of heat pumps if they are all connected with wifi module (option).
- 3.3 Under this level, you can view or change the units settings with your own heat pumps.



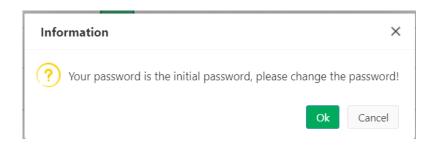
3. Website usages

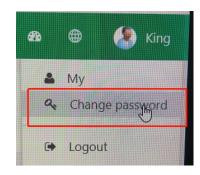
4.3.2. Create account for website

A. How to create an account for Installer?

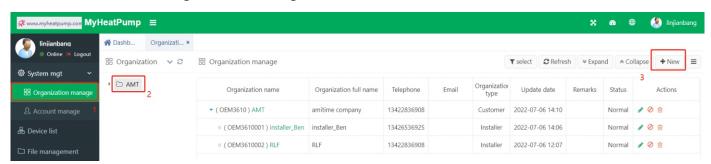
Step 1: Create an organization for installer

- 1.1 Use the browser to log in to the website: http://www.myheatpump.com
- 1.2 Log in the customer level account
- 1.3 At this time, the prompt of changing the original password will pop up. Please click "Cancel" and modify the password under the account name later.

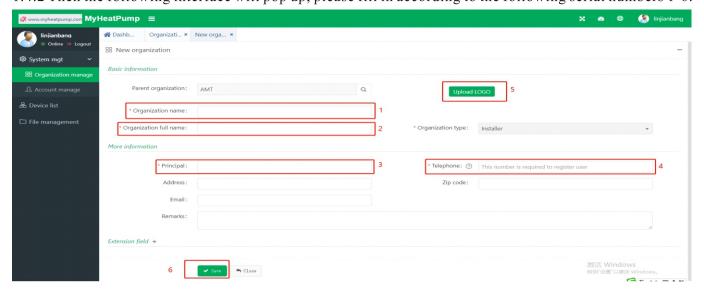




- 1.4 Add organization for new installer
- 1.4.1 See below, choose Organization manage, click "2" and then choose "+New"



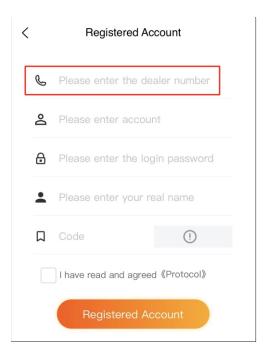
1.4.2 Then the following interface will pop up, please fill in according to the following serial numbers 1-6.



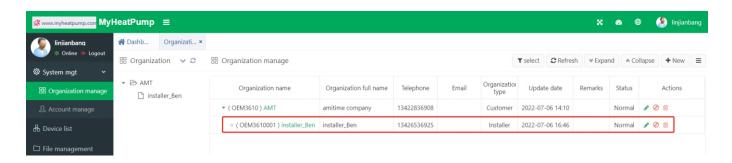
Note: For NO.4, the telephone for installer will use for end user to create account in phone APP.

3. Website usages

Please refer below image:

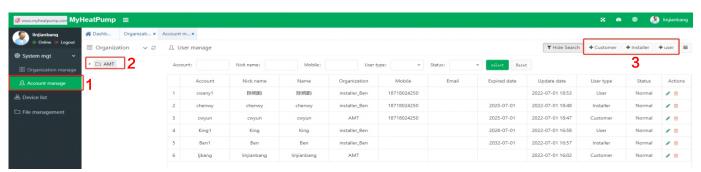


1.4.3 When the settings are saved successfully, the organization of installer is created successfully, as shown below:



Step 2: Create an account for installer

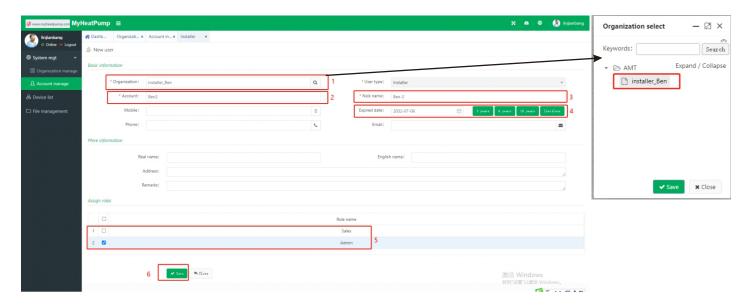
2.1 Click "Account manage", click "2", then click "+Installer"





3. Website usages

2.2 The Installer account creation screen is filled in with serial numbers 1-6 as shown below:



Note:

For NO.1, please select the organization of this installer which you created in step 1

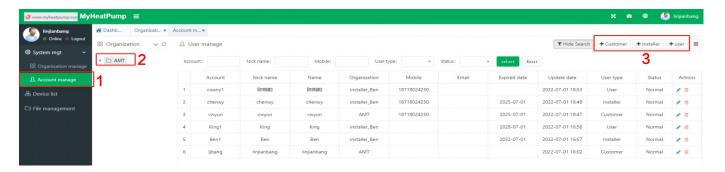
For NO.5, please notice if you select "sales", you can only check the appliance for users. If you select "admin", you can check and edit the setting of appliances.



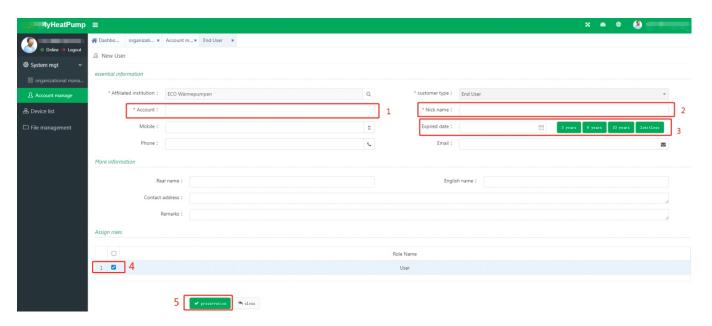
3. Website usages

B. How to create an account for End User?

- 1. Create an account for installer (please refer to part A, if you do not have an installer account)
- 2. Log in the installer account, you will see below page. Click "Account manage", click "2", then click "+user"



3. The end user account creation screen is filled in with serial numbers 1-5 as shown below:



Note: For the whole framework, the default initial password for all accounts is: 123456

4.4. APP usages

4.4.1 APP download

For IOS users:

Search "MyHeatPump2" in the APP Store and download.

For Android users:

1) Mobile or web login page http://www.myheatpump.com as below, find the latest QR code.





2) Scan the QR code with the mobile browser, and the download guide will pop up automatically. Download and install APP according to the operating instructions.

4.4.2 APP login

After installing the APP, if the user account has been created on the website, just enter the account and password directly in the login interface

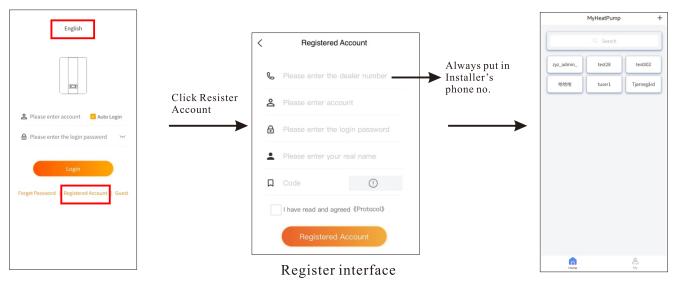
If no account is created on the website, user can click Register on the APP and create a user account according to the instruction;





4. APP usages

4.4.3 Register new account in APP



Login interface

Register finished



4. APP usages

4.4.4 Binding to WIFI module

Method 1: Quick binding

1. Click "Other Options" on the operation panel, then choose "Accept setting from WIFI module".



2. Connect your phone to the WIFI network you want to use.

3. Operate the WIFI module:

Power on the WIFI module and press reset key for more than 6 seconds, to reset WIFI module as emitter for connecting WIFI and setting.

If operation is done successfully, only first red light on. After several seconds, the second green light on.

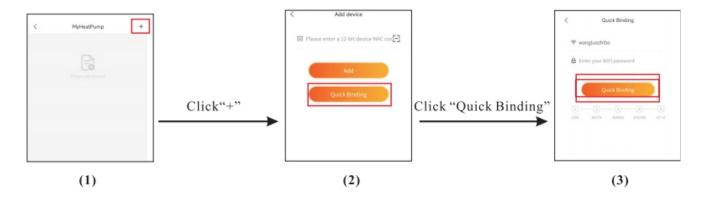




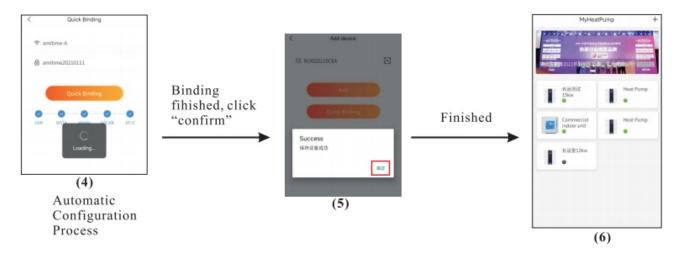


4. APP usages

4. Open the app in your mobile phone and perform the following operations after logging in:



Input wifi password. Then, click "Quick Binding", after wait for a while, you will see page 5 as below.



If the interface keeps loading for more than 2 minutes during the configuration process, then it means the configuration fails, Please reconfigure it once or manually configure it according to method 2.



4. APP usages

Method 2: If method 1 failed, please bind it by manually entering the MAC address as follows.

1. Click "Other Options" on the operation panel, then choose "Accept setting from WIFI module".



2. Operate the WIFI module:

Power on the WIFI module and press reset key for more than 6 seconds, to reset WIFI module as emitter for connecting WIFI and setting.

If operation is done successfully, only first red light on. After several seconds, the second green light on.





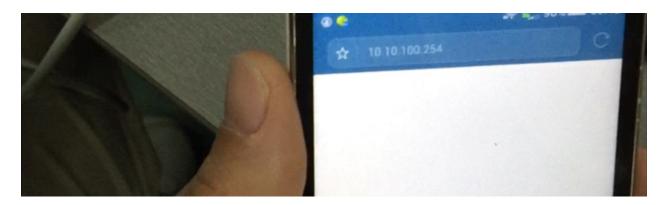
3. Turn on your computer or mobile phone WIFI setting, check WIFI 'USR-W600' and connect it.





4. APP usages

4. Turn on the browser and input 10.10.100.254



5. Use account "admin" and password "admin" to log-in the webpage, then please press "log-in" to confirm the log-in.,



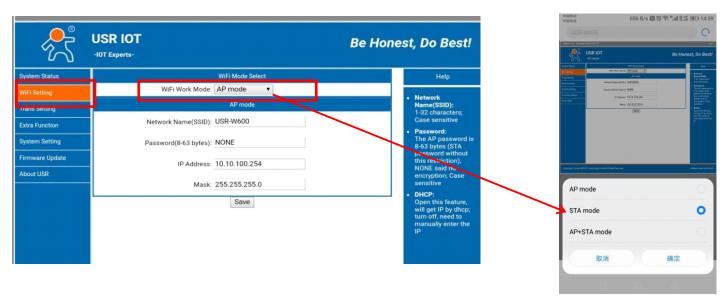


4. APP usages

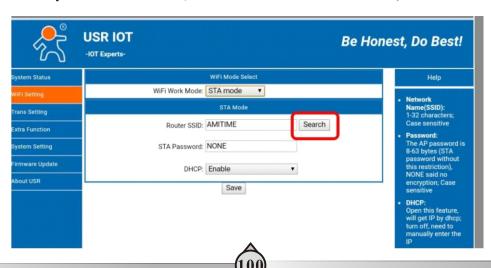
6. You can set the language to English by pressing the button "English" on the upper right corner.



7. Referring to the following drawing, press "WiFi Setting", please set 'AP Mode' to 'STA Mode'.



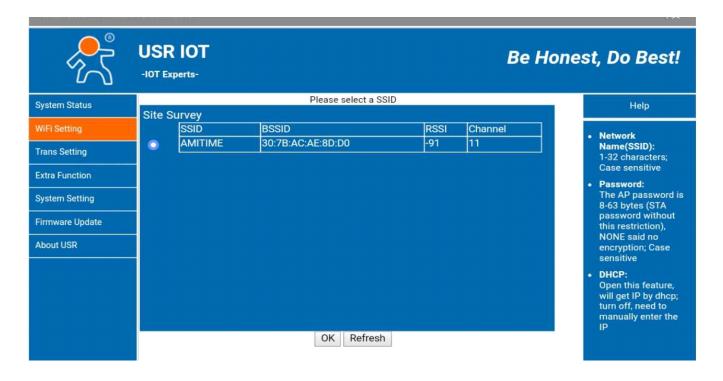
8. Press "Search" 'to search the WIFI which can be connected (the wifi that the device should be connected. In a way, the WIFI of your home or office, that is connected to the internet).





4. APP usages

9. Choose the WIFI which will be connected and confirm.



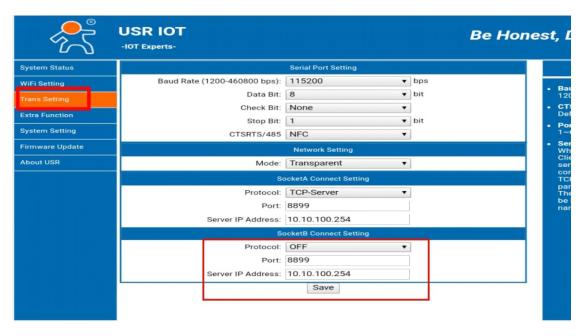
10. If the WIFI you choose need password, input the WIFI password in key position as below picture. Please remember to press "Save" to confirm the setting. If WiFi is not found, set up manually.



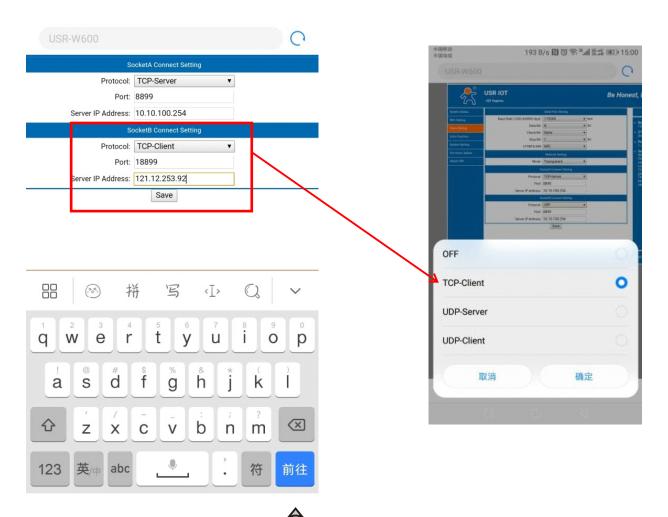


4. APP usages

11. Choose and enter "Trans Setting" on the left of the page.

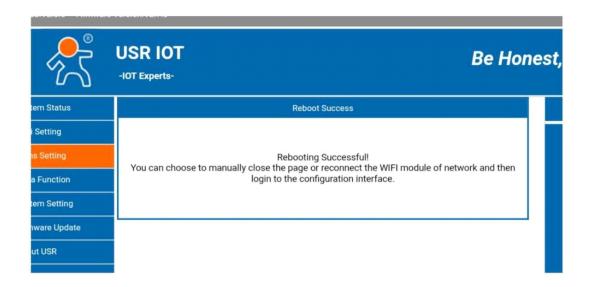


12. Set Socket B from 'OFF' to 'TCP-Client' in below page. Set the Port as "18899". Set the Server IP Address as "www.myheatpump.com". Then please remember to press "Save" to confirm the setting.



13. Choose "Restart", to restart the WIFI equipment.







4. APP usages

14. After restart, if connect and enter the set WIFI successfully, WIFI module will have 3 lights on.

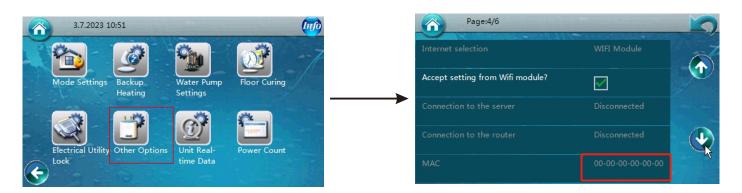


- 15. WIFI module finish setting and is connected to the WIFI network successfully.
- 16. Enter the WIFI setting interface of operation panel, and record the MAC address manually.

For example:

If displayed as: F4-70-0C-77-DE-38

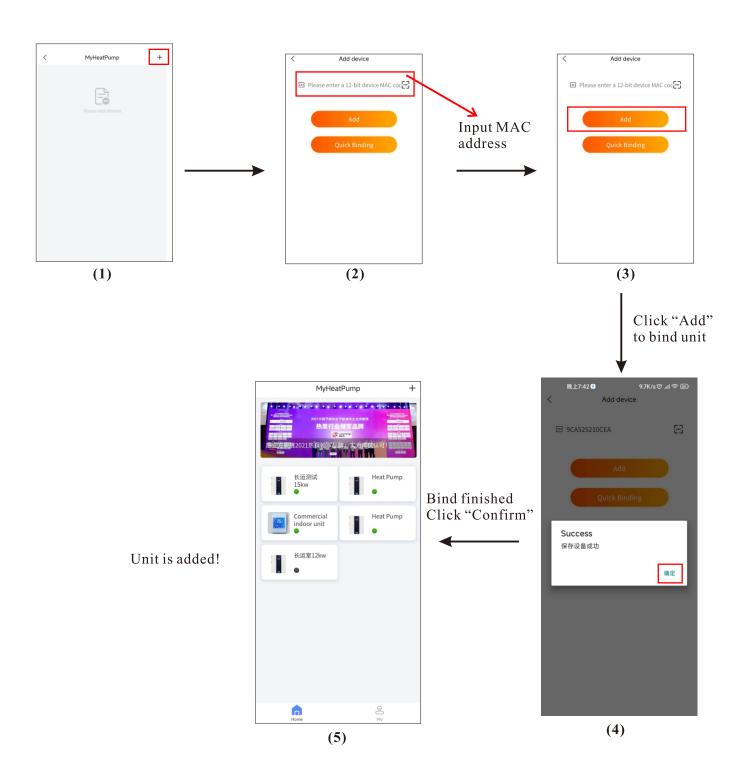
Please record as: F4700C77DE38 or f4700c77de38





4. APP usages

17. Log in APP, binding manually, as follows



4.4.5 APP interface brief introduction



Main interface for account

- 1. Shows the unit bound by the current account.
- 2. Extra binding units can be added.
- 3. Click the unit icon to enter the unit operation interface.

Unit operation interface

- 1.Turn ON/OFF the unit
- 2.Display failure code
- 3. Display unit status
- 4. Display current setting water temp. and current water temp.
- 5. Edit setting water temp., mode and timing.



Switch to heating water temp. display and modify the heating set water temp.



Switch to hot water temp. Display and modify the heating set water temp.



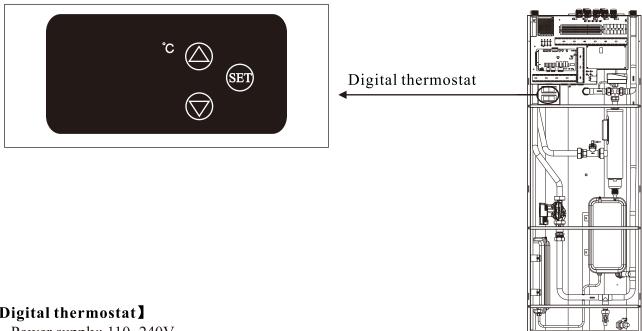
Switch working mode (heating, hot water, auto, and cooling).



Enter the parameter setting interface and timing setting.

4.5 Electric heater

This unit has included one electric heaters inside. One electric heaters are used to keep the water temperature when heat pump capacity is not enough or heat pump fail to work, as well as heat the water up more rapidly when water temperature is low.



【Digital thermostat】

Power supply: 110~240V.

Indicator light OUT

When the electric heater is turned on, the indicator light is always ON.

When the electric heater is turn off, the indicator light is OFF.

Temperature setting: Press SET, the set temperature flickers, press ▲ or ▼ to increase or decrease the set temperature. The controller will save the setting.

Press SET again to exit and show the actual water tempeture in the display. If SET is not pressed, the controller will also exit the setting after 3 seconds and show the actual water temperature in the display.

Control logic

When the thermostat is powered on, the display shows the actual water temperature. When the actual water tempeture is lower than (the set tempeture-3°C), the electric heater is turned on.

When the actual water temperature equals or higher than the set temperature, the electric heater stops. Failure code

When the actual temperature which sensor detects is higher than 120 °C or the sensor for thermostat is short circuit, the display shows the failure code HH, and the electric heater stops.

When the actual temperature which sensor detects is lower than -45 °C or the sensor for thermostat is open circuit, the display shows the failure code LL, and the electric heater stops.

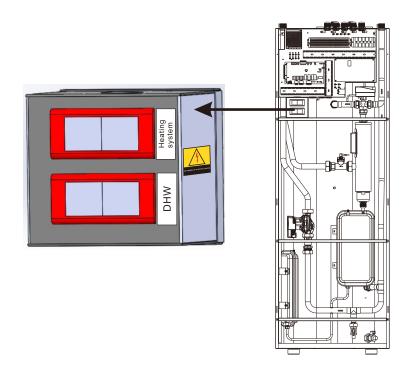
Notice:

- 1. Please connect the cables according the wiring diagram.
- 2. The sensor cable can't be packed with power cable or communication cable, please connect them separately, in order to avoid interference.
- 3. Sensor can't be dip into the hot water for a long time.
- 4. The thermostat initilize the setting the first second after power on,
- 5. When the thermostat start to work, please remove the film on the display.

Analog back-up is a function that will kick in as the last reserve, meaning if teh unit has a fatal failure. All circulation pumps will start to run and the integrated el.heater will work for heating and DHW via the two digital thermostats.

Uper thermostat is for heating. Lower thermostat is for DHW.

The thermostats will controll the 3-way valve to heat up teh sanitary water according to the setting on the thermostat.



Important: during installation / start-up of the unit the installer must set the digital thermostats accordingly to metch the system. To disable the Analog back-up set the temperatures to 10°C which means that if there is a major failure the thermostats will work only to prevent the water from freezing.

【Outdoor】

Туре	Code	Description	Blinking times	Unit working statue	Solution	
	P01	Main line current protection	1	Compressor stops	Input current too high or too low, or system works in over-load condition. Unit recovers automatically after 5 minutes when it happened the first time. If same failure happened 3 times in a certain period of time, unit stops until repowered. Check unit input current. Check whether fan motor and water pump is working OK; whether condenser is blocked; whether water temperature too high, and whether water inlet&outlet temperature has too big difference (should no bigger than 8°C)	
	P02	Compressor phase current protection	2	Compressor stops	Compressor input current too high or too low, or system works in over-load condition. Check compressor input current. Check whether fan motor and water pump is working OK; whether condenser is blocked; whether water temperature too high, and whether water inlet&outlet temperature has too big difference (should no bigger than 8°C)	
	P03	IPM module protection	3	Compressor stops	Compressor drive failure. Check whether cable is broken or loosen. Check whether compressor driver PCB or compressor is broken.	
Protection	P04	Compressor oil return protection	4	Compressor speed up	If unit has been continuously working in low speed for certain per of time, unit starts this protection to suck compressor oil back into compressor. This is a normal protection and doesn't need any treatment.	
	P05	Compressor shut down due to high/ low pressure switch open caused by abnormal high/low pressure	5	Compressor stops	If system pressure is too high or too low, it activates this protection. Unit recovers automatically after 5 minutes when it happened the first time. If same failure happened 3 times in a certain period of time, unit stops until repowered. Check whether fan motor and water pump is working OK; whether condenser is blocked; whether water temperature too high, and whether water inlet&outlet temperature has too big difference (should no bigger than 8°C)	
	P06	Compressor speed down due to abnormal high pressure detected by condensing pressure sensor	6	Compressor stops	If system pressure is too high, it activates this protection. Unit recovers automatically after 5 minutes when it happened the first time. If same failure happened 3 times in a certain period of time, unit stops until repowered. Check whether fan motor and water pump is working OK; whether condenser is blocked; whether water temperature too high, and whether water inlet&outlet temperature has too big difference (should no bigger than 8°C)	
	P07	Compressor preheating	7	Standard function, doesn't need any treatment.	This is a normal protection and doesn't need any treatment. When compressor did not work for long time and ambient temperature is low, compressor crankcase heater work for certain period of time before compressor start to warm up the compressor.	
	P08	Compressor discharge temp. too high protection	8	Compressor stops	Check whether water temperature set value is too high, especially when ambient temperature is low; whether water flow rate too small; whether system is lacking of enough refrigerant.	
	P09	Outdoor evaporator coil temp. sensor protection	9	Compressor stops	Check whether air circulates fluently in outdoor unit.	
	P10	AC over high/low voltage protection	10	Compressor stops	Unit input voltage too high or too low. Check the voltage of unit power supply.	
	P11	Compressor shut down due to too high/low ambient temperature	11	Compressor stops	Ambient temperature is too high or too low for unit to work.	
	P12	Compressor speed limit due to too high/low ambient temperature	0	Compressor speed down	This is a normal protection and doesn't need any treatment.	

6. Failure Code

Type	Code	Description	Blinking times	Unit working statue	Solution		
Protection	P14	Compressor speed down due to abnormal low pressure detected by condensing pressure sensor	14	Compressor stops	If system pressure is too low, it activates this protection. Unit recovers automatically after 5 minutes when it happened the first time. If same failure happened 3 times in a certain period of time, unit stops until repowered. Check whether system has not enough refrigerant or leakage inside(more likely it is not enough refrigerant that caused this abnormal evaporating pressure); whether fan motor and water pump is working OK; whether condenser is blocked; whether EEV whether EEV works normally; whether water temperature too low, and whether water inlet&outlet temperature has too big difference in cooling(should no bigger than 8°C).		
	F01	Outdoor ambient temp. sensor failure	17	Compressor stops	Check whether ambient temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.		
	F02	Outdoor evaporator coil temp. sensor failure	18	Compressor stops	Check whether outdoor coil temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.		
	F03	Compressor discharge temp. sensor failure	19	Compressor stops	Check whether compressor discharge temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.		
	F04	Outdoor Suction temp. sensor failure	20	Compressor stops	Check whether outdoor suction temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.		
Failure	F05	Evaporating pressure sensor failure	21	Compressor stops	Check whether evaporating temperature sensor is open, short-circuit or broken. Replace it if necessary.		
	F06	Condensing pressure sensor failure	22	Compressor stops	Check whether condensing temperature sensor is open, short-circuit or broken. Replace it if necessary.		
	F07	High/low pressure switch failure	23	Compressor stops	If pressure switch is in open position when unit is in standby statue, or 2 minutes after compressor stops, unit gives this failure. Check whether high or low pressure switch is broken or not well connected.		
	F09	DC fan failure (one)	25	Compressor speed down	Speed of DC fan or one of the DC fan (for dual fan system) can't reach the required value or no feedback signal. Please check whether the PCB or fan motor is broken.		
Failure	F10	DC fan failure (two)	26	Compressor stops	Speed of both DC fans (for dual fan system) can't reach the required value or no feedback signal. Please check whether the PCB or fan motor is broken.		
	F11	System evaporating pressure too low	27	Compressor stops	If system too low pressure protection detected by evaporating pressure sensor happened 3 times in a certain period of time, it gives this failure code and unit can't be restarted until repowered. Check whether system has not enough refrigerant or leakage inside(more likely it is not enough refrigerant that caused this abnormal evaporating pressure); whether fan motor and water pump is working OK; whether condenser is blocked; whether EEV whether EEV works normally; whether water temperature too low, and whether water inlet&outlet temperature has too big difference in cooling (should no bigger than 8°C).		
	F12	System condensing pressure too high	28	Compressor stops	If system too high pressure protection detected by condensing pressure sensor happened 3 times in a certain period of time, it gives this failure code and unit can't be restarted until repowered. Check whether water flow rate is not enough (more likely it is not enough water flow rate that caused system build up too high pressure); whether fan motor and water pump is working OK; whether condenser is blocked; whether EEV works normally; whether water temperature too high, and whether water inlet&outlet temperature has too big difference (should no bigger than 8°C)		

【Indoor】

Type	Code	Description	Blinking times	Unit working statue	Solution	
	F13	Room temp. sensor failure	7	Unit stops	Check whether room temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F14	Sanitary hot water temp. sensor failure	3	Unit stops	Check whether sanitary hot water temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F15	Cooling/heating water temp. sensor failure	6	Unit stops	Check whether cooling/heating water temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F16	Unit water outlet temp. sensor failure	4	Unit stops	Check whether unit water outlet temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F17	Unit water inlet temp. sensor failure	5	Unit stops	Check whether unit water inlet temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F18	Indoor coil temp. sensor failure	8	Unit stops	Check whether indoor temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F21	Mixture valve 1 temperature sensor failure	11	Unit keep on working, mixture valve 1 output fixed to 0.	Check whether TV1 temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
Failure	F22	Mixture valve 2 temperature sensor failure	12	Unit keep on working, mixture valve 2 output fixed to 0.	Check whether TV2 temperature sensor is open, short-circuit or value drifts too much. Replace it if necessary.	
	F25	Communication between operation panel and indoor PCB or outdoor PCB failure	1	Unit stops	Communication failure between operation panel and the indoor or outdoor PCB. Check the cable connection in between. Check whether the last three switches on outdoor power PCB are set to 001; Whether four switches on indoor PCB are set to 1000. Unit recovers when communication recovers.	
	F27	Indoor EEPROM failure	13	Unit keep on working	Cut the unit power, connect CN213-5 and CN213-6 together, repower the unit and then cut the power and cancel the connect. If still not OK, replace the indoor PCB.	
	F28	Water pump PWM signal feedback failure	14	Unit keep on working	Check water pump cable connection; check power supply to water pump; check whether water pump is broken.	
	F29	Mixture valve 1 failure	17	Unit keep on working, mixture valve 1 output fixed to 0.	Check MV1 cable connection; check whether PCB output voltage signal; check whether MV1 is broken.	
	F30	Mixture valve 2 failure	18	Unit keep on working, mixture valve 2 output fixed to 0.	Check MV2 cable connection; check whether PCB output voltage signal; check whether MV2 is broken.	
Protection	S01	Indoor anti-freezing protection in cooling		Compressor speed down or stop	Compressor speed down if coil temp. lower than 2°C; Compressor stops if coil Temp. lower than -1°C; Compressor restarts if coil Temp. higher than 6°C. 1. Check whether set temperature for cooling is too low; whether system has too small water flow rate; check water system especially the filter. 2. Check whether system has not enough refrigerant inside by measuring the evaporating pressure. 3. Check whether ambient temperature is lower than 15°C.	
	S02	Too small water flow rate		Compressor stops	System water flow rate is less than minimum allowable flow rate. Check the water system, especially the filter; check the working statue of water pump.	
	S03	Water flow switch failure		Warning but unit keeps on working	Water flow switch failed to work. Check whether flow switch is broken or not well connected.	

6. Failure Code

Туре	Code	Description	Blinking times	Unit working statue	Solution
Protection	S04	Communication failure		Unit stops	Communication data lost too much. Check whether communication cable is longer than 30M; whether there has a source of the disturbance nearby the unit. Unit recovers when communication recovers.
	S05	Serial port connect error		Unit stops	Communication failure between operation panel and the indoor or outdoor PCB. Check the cable connection in between. Check whether the last three switches on outdoor power PCB are set to 001; Whether four switches on indoor PCB are set to 1000. Unit recovers when communication recovers.
	S06	Water outlet Temp. too low protection in cooling		Compressor stops	Compressor stops if water outlet is lower than 5°C in cooling mode. Check whether temperature sensor Tc is OK and well connected; whether set water temperature too low; whether system flow rate too small.
	S07	Water outlet Temp. too high protection in heating/hot water		Compressor stops	Compressor stops if water outlet is higher than 57°C in heating or hot water mode. Check whether temperature sensor Tc and Tw is OK and well connected; whether set water temperature too high; whether system flow rate too small.
	S08	Defrosting Failure		Compressor stops	If unit continuously failed to finish the defrosting operation for three times, it stops and gives failure code S08. This can only be recovered by re-powering the machine. Please check whether the actual water temperature is too low for the unit to defrost, so the plate heat exchanger has the risk of freezing up.
	S09	Water outlet Temp. too low protection in heating/hot water		Compressor stops and AH (or HBH) works	Compressor stops and AH (or HBH) starts if water outlet temperature is lower than 15°C in heating and hot water mode. Compressor restarts when this temperature is higher than 17°C. This is a protection for protecting the safety of the compressor, as too low water temperature in heating or hot water mode may kill the compressor.
	S10	Too small water flow rate failure		Compressor stops	If unit stops due to "too small water flow rate" protection code(S02) over three times in certain period of time, unit stops and gives S10 failure code. It can only be recovered by re-powering the unit. Check the water system, especially the filter, check the working statue of water pump.
	S11	Indoor Anti-freezing Protection Failure in Cooling		Compressor stops	If unit stops due to "Indoor Anti-freezing protection in cooling (S01)" over three times in certain period of time, unit stops and gives S11 failure code. It can only be recovered by re-powering the unit.
	E01	Communication between operation panel and indoor PCB or outdoor PCB failure	33	Compressor stops	Communication failure between operation panel and the indoor or outdoor PCB. Check the cable connection in between. Check whether the last three switches on outdoor power PCB are set to 001; Whether four switches on indoor PCB are set to 1000. Unit recovers when communication recovers.
	E02	Communication between outdoor main control PCB and module PCB	34	Compressor stops	Check the communication cable between outdoor power PCB and deiver PCB. Check whether outdoor power PCB and deiver PCB is broken.
	E03	Compressor phase current failure (open/short circuit)	35	Compressor stops	Check whether the power cable to compressor is broken or short-circuit.
System failure	E04	Compressor phase current overload (over current)	36	Compressor stops	Check whether the power cable to compressor is broken or short-circuit.
lanure	E05	Compressor driver failure	37	Compressor stops	Check whether compressor drive PCB is broken, or cable to compressor is wrong connected.
	E06	Module VDC over high/low voltage failure	38	Compressor stops	Input voltage too high or too low.
	E07		39	Compressor stops	Check the current to outdoor unit, and compare it with the unit current shown on the operation panel. If the difference is not big, check whether the system has enough refrigerant (more likely it is not enough refrigerant that caused this abnormal low current). If the difference is big, outdoor power PCB is broken. Please replace it with a new one.
	E08	EEPROM failure	40	Compressor stops	Cut the unit power and short-circuit JP404 port on outdoor power PCB, repower the unit, cut power again and cancel the short-circuit on JP404 port. If still not OK, replace the outdoor power PCB.



- A. The user mustn't change the structure or wiring inside the unit.
- B. The service and maintenance should be performed by qualified and well-trained technician When the unit fails to run, please cut off power supply immediately.
- C. The smart control system can automatically analyze various protection problems during daily use, and display the failure code on the controller. The unit may recover by itself.

 Under normal operation, the pipings inside the unit don't need any maintenance.
- D. Under normal running, the user only needs to clean the surface of the outdoor heat exchanger per month or quarter of a year.
- E. If the unit runs in a dirty or oily environment, please clean the outdoor heat exchanger and heat exchanger by professionals, using specified detergent, to ensure the performance and efficiency of the unit.
- F. Please pay attention to the ambient environment, to check if the unit is installed firmly, or if the air inlet and outlet of the outdoor unit is blocked or not.
- G. Unless the water pump is damaged, no service or maintenance should be taken to the water system inside the unit. It's recommended to clean water filter regularly or change it when it's very dirty or blocked.

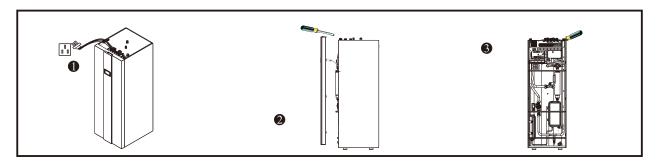


2. Service

[Indoor unit]

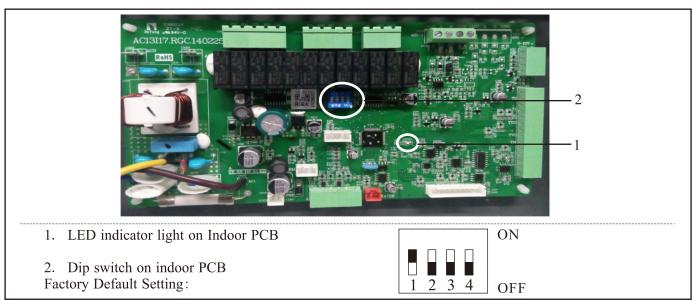
Service on indoor unit as follows: (this operation must be done by qualified personnel)

- 1. Cut off the power supply
- 2. Remove the front panel (Be care about the cables in between)
- 3. Check the electric part



Maintenance valve: mainly used for vacummizing the system or refrigerant charging.

[Indoor PCB]





2. Service

[Outdoor unit]

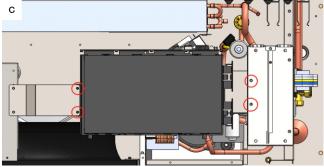
1. Maintenance of controller

- a. Cut off the power supply.
- b. Disconnect all cables.
- c. Unscrew 4 screws, you can take this controller off.

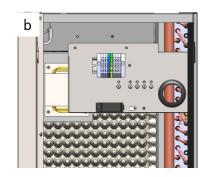


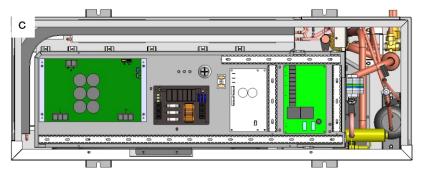
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2. Service

2. Replacement of fan motor

- a. Take off screws of the front grill (see picture a and b).
- b. Use a wrench to loosen the nut for fan blade and take out the fan blade (see picture c and d).
- c. Unscrew the screws of fan motor (see picture e).
- d. Take off screws of the top panel, and then take out the top panel (see picture f).
- e. Unscrew the screws in red (see picture g). Take out the electrical box cover. Disconnect the fan motor power cable and take out the whole fan motor along with its power cable. (see picture h and I).
- f. Put the repaired or new fan motor back and connect all cables back.

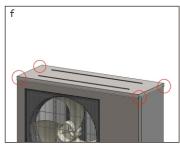




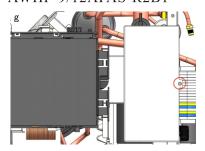








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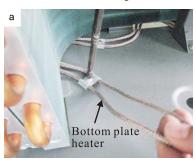


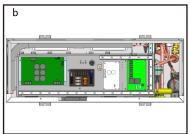


2. Service

3. Replacement of bottom plate heater

- a. Take out the fan blade in same procedure as 4.6.2.
- b. Unscrew the fixture of bottom plate heater(see picture a).
- c. Disconnect the quick connector for bottom plate heater and take the heater out (see picture b).
- d. Put a new bottom plate heater back, and connect it to the quick connector.

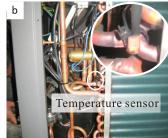




4. Replacement of temperature sensor

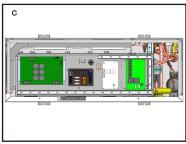
- a. Take off the back panel (see picture a).
- b. Take out the broken sensor from its fixture, and also pull its connector out from the controller.
- c. Put the new sensor back and connect it to the same port on controller.







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【Cleaning of water filter】

The water filter should be cleaned according to the manual of water filter, to ensure the water flow of the water system. It is recommended to be cleaned once in the first month, and then, once half a year.

【Cleaning of heat exchanger】

Heat exchanger should be cleaned once half a year, because after long term running, gap between the fins of heat exchanger may be clogged up by dust, leaves, plastic films or papers, which will affect the efficiency of heat exchange, please clean the heat exchanger as follows:

- A. Use a vacuum cleaner to clean the surface of the fins, to get rid of the dust or other rubbish.
- B. Use a soft nylon brush to clean the fins, rinse by water at the same time (please don't rinse with high water pressure). If the outdoor unit is located in an oily place and is hard to clean, please ask for professional service to clean it.
- C. After cleaning, please leave the unit at a shady and well-ventilated environment to dry the surface of the unit.
- 1. Avoid splashing water to the electric part when cleaning.
- 2. Avoid touching the sharp fins when cleaning, or they may cut your skin. It's recommended to wear rubber gloves before cleaning.
- ③. The fins of heat exchanger are soft, please don't wipe strongly with hard object, or it may damage the fins.
- 4. If the unit is working in a salty environment, please clean the heat exchanger more often.
- ⑤. If the fins have corrosion in surface, please move the unit to a better environment.

Gas Charging

The refrigerant plays an important role in delivering energy in cooling or heating. Insufficient refrigerant affects directly efficiency of cooling and heating. Please pay attention to the following before adding refrigerant:

- A. The work should be done by professionals
- B. Please make sure the copper pipe has no leakage before gas charging. If the copper pipes has leakage, please repair or change the pipes firstly.
- C. Don't add too much refrigerant than required, or it may cause a lot of failures, such as high pressure and low efficiency.
- D. This system contains R32 refrigerant. Never use other refrigerant other than R32 for service.
- E. There must be no air in the refrigerant circulation, because the air will cause abnormal high pressure, which will damage the gas piping and lower heating or cooling efficiency.
- F. If the refrigerant leaks in indoor environment, please ventilate the room.
- G. Copper pipe must be used for gas pipe. Never use iron pipe, aluminium pipe or alloy pipe.



3. Maintenance

【Cleaning of plate heat exchanger】

Thanks to the normally very high degree of turbulence in the heat exchanger, there is a set self-cleaning effect in the channels. However, in some applications the fouling tendency can be very high, e.g. when using extremely hard water at high temperatures. In such cases it is always possible to clean the exchanger by circulation a cleaning liquid (CIP - Cleaning In Place). Use a tank with weak acid, 5% phosphoric acid or if the exchanger is frequently cleaned, 5% oxalic acid Pump the cleaning liquid through the exchanger. This work should be done by qualified person. For further information, please contact your supplier.

[Antifreeze in Winter]

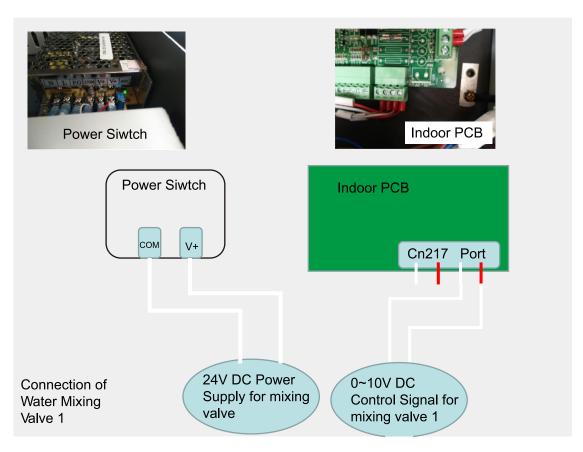
In order to avoid the water inside unit freeze and damage the unit, please don't turn off the unit very often, keep it working or standby when the ambient temp. is below 0° C.

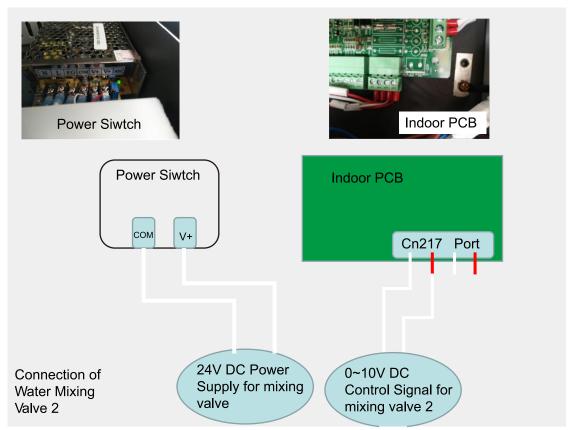


4. Trouble-shooting

Failure	Cause	Solution		
	1. No power supply	1. Check the power supply		
	2. Fuse is broken or circuit breaker is disconnected	2. Check if it's open circuit or if the motor coil is earthed. Then change a fuse and reset the breaker, check if the circuit is stable or the connection is well.		
Unit can't start up	3. Some kind of protection works	3. Check which protection is working, and clear the protection, then restart the unit.		
	4. Wiring is loose	4. Check the wire connection and tighten the screws on the terminal		
	5. compressor fails	5. Change a compressor		
Fan fails to run	1. Fan motor wire loose	1. Check the wire connections.		
ran fans to fun	2. fan motor failure	2. Change fan motor.		
	1. The coil fins are very dirty	1. Clean the evaporator coil		
Low heating	2. Air inlet is blocked	2. Remove any object that blocks the air circulation of the unit.		
performance	3. Insufficient of refrigerant	3. Inspect the unit for leakage and fix it if any. Discharge all refrigerant and charge the unit again with correct amount.		
Too high noise	1. Lacking of water in water system	1. Check the water filling device. Fill the system with enough water.		
from the water pump, or no	2. Air exists in water system	2. Purging the air out.		
water flow when the water pump	3. Valves in water system are not completely opened	3. Check all the valves to ensure they are fully opened.		
is running	4. Water filter is dirty or blocked	4. Clean the water filter		
	1. Too much refrigerant	1.Discharge all refrigerant and charge the unit again with right amount.		
Too high compressor	2. Air exists in refrigerantion system	2. Discharge all refrigerant and charge the unit again with right amount.		
discharge pressure	3. Inadequate water flow	3. Check the water flow of the system. Use a bigger pump to increase the water flow if necessary.		
	4. Too high water temperature	4. Check the value of the water temperature sensor, to ensure it works properly.		
	1. Drier filter is blocked	1. Change a new one		
Too low suction	2. Electronic expansion valve is not opened	2. Repair or change a new one		
pressure	3. Leakage of refrigerant	3.Inspect the unit for leakage and fix it if any. Discharge all refrigerant and charge the unit again with right amount.		
Unit can not defrost	1. Coil temperature sensor failure	1. Check the position and value of the coil temperature sensor. Replace it if necessary.		
properly	2. Air inlet/outlet is blocked	2.Remove any object that blocks the air circulation of the unit. Clean the evaporator coil occasionally.		

1.Wiring

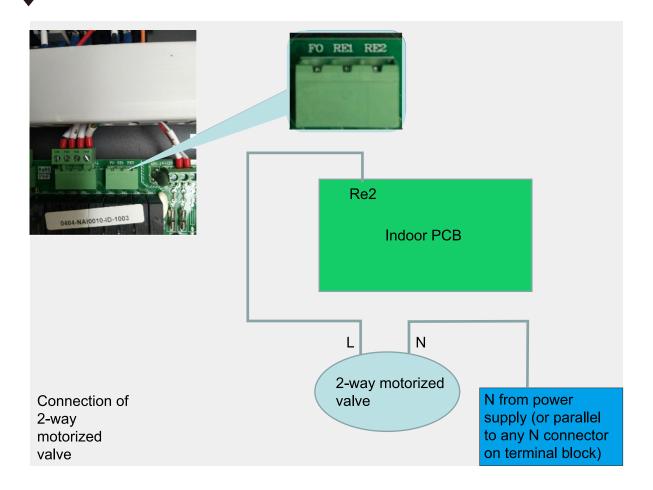




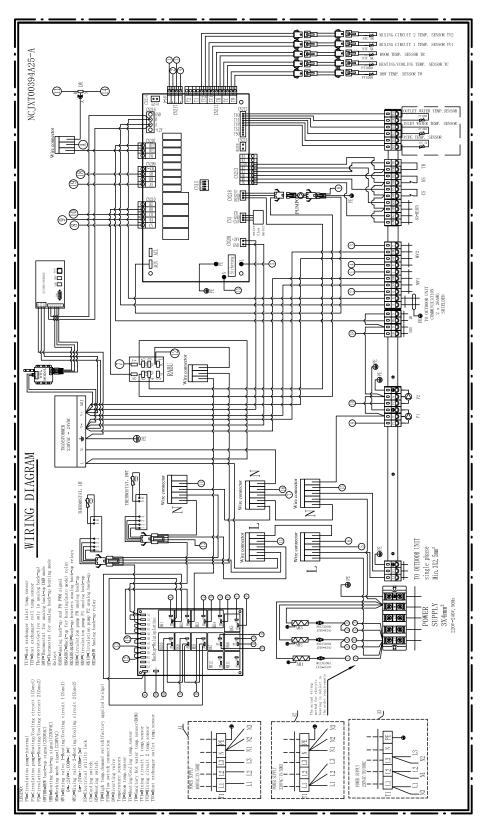


Appendix

1.Wiring

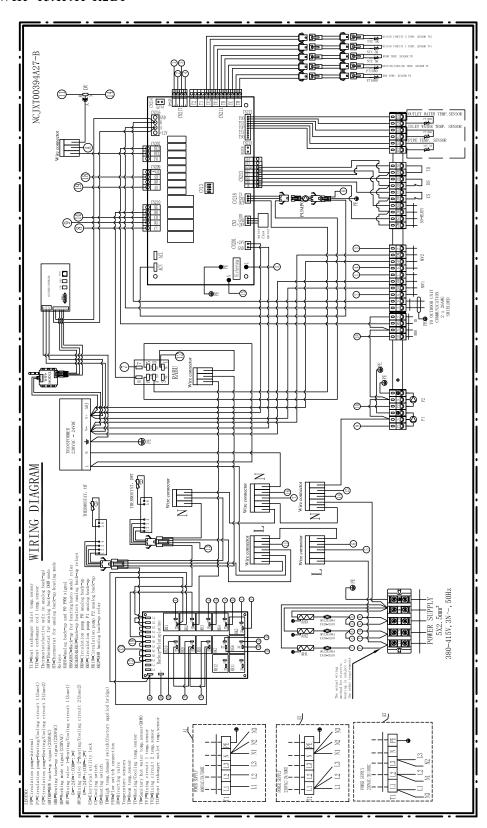


【Indoor Unit】 AWHP-9APAS-R2B1、AWHP-12APAS-R2B1



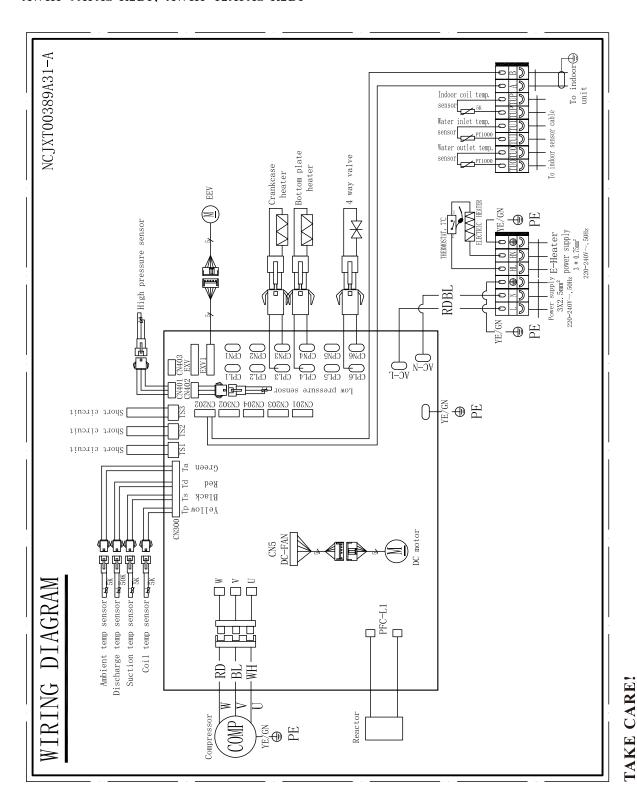
This diagram is subject to change with improvement of the unit. Always refer to the diagram supplied with the product. TAKE CARE!

【Indoor Unit】 AWHP-15APAT-R2B1



This diagram is subject to change with improvement of the unit. Always refer to the diagram supplied with the product. TAKE CARE!

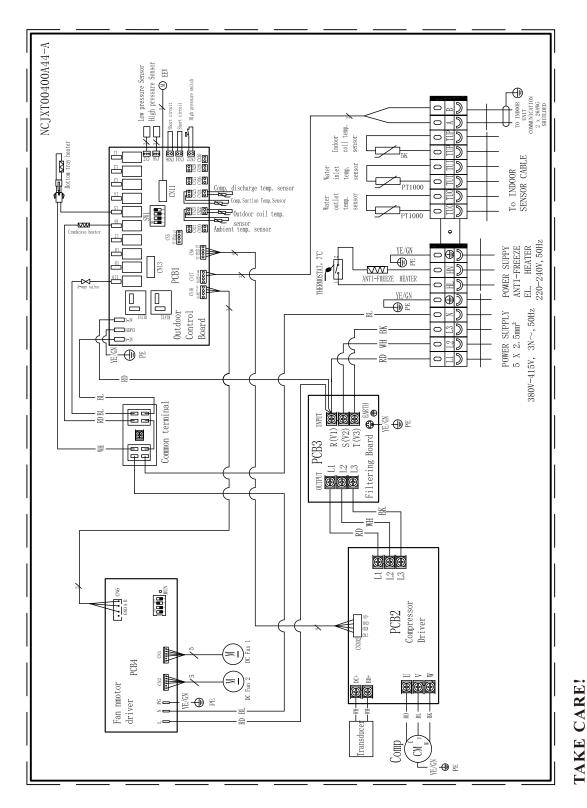
【Outdoor Unit】 AWHP-9APAS-R2B1、AWHP-12APAS-R2B1



For actual specifications of the unit, please refer to the specification stickers on the unit The specifications are subject to change without prior notice.

(Outdoor Unit)

AWHP-15APAT-R2B1



For actual specifications of the unit, please refer to the specification stickers on the unit The specifications are subject to change without prior notice.

Thank you for choosing our quality product.

Please read this manual carefully before use and follow the instructions to operate the unit in order to prevent damages on the device or injuries to staff.

Specifications are subject to change with product improvements without prior notice. Please refer to the specification sticker on the unit for upgraded specifications.

NCSMS00917A00-A